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PLA-TiO₂ nanocomposite humidity sensor

In this work, we investigated polymer nanocomposite-based humidity sensors to achieve higher sensitivity, shorter response and recovery time and smaller hysteresis loss.

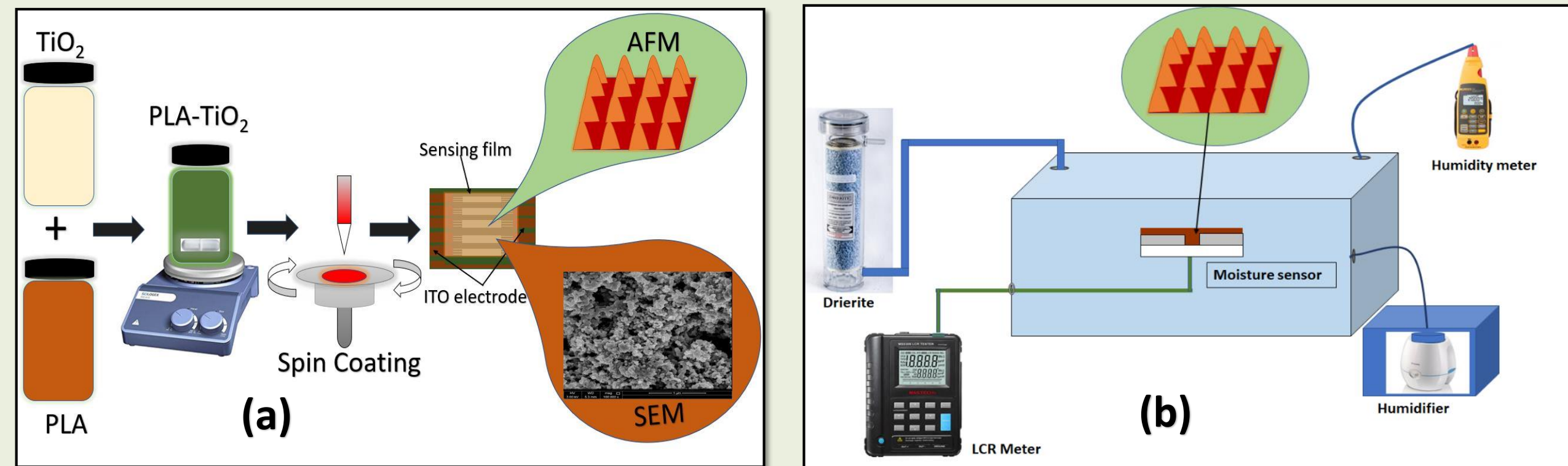


Figure 1: (a) Schematic diagram of the moisture sensors fabrication steps. (b) Electrical setup to test the humidity sensor

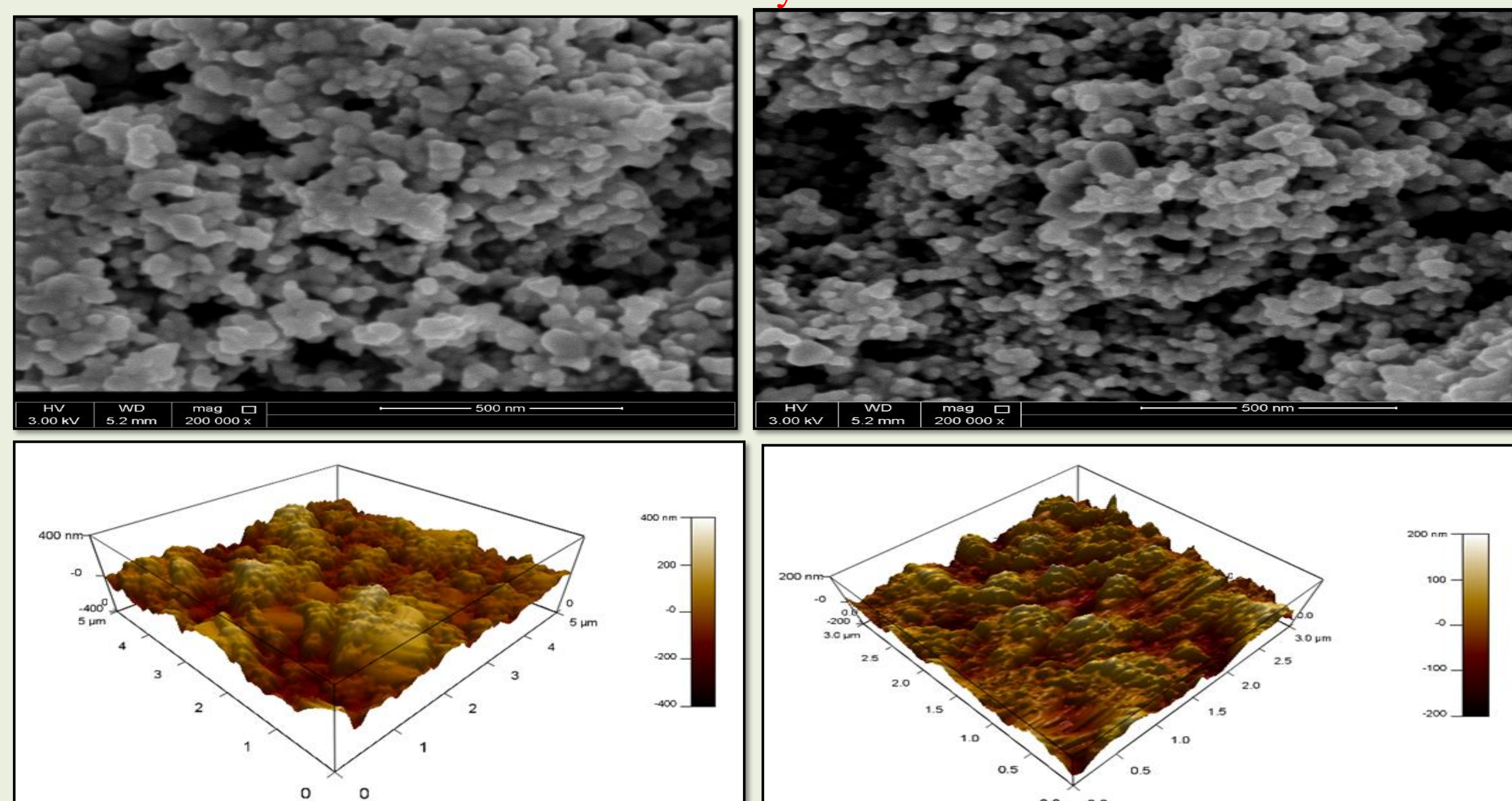


Figure 2: FESEM and AFM analysis of PLA-TiO₂ sensing film with and without acetone etching.

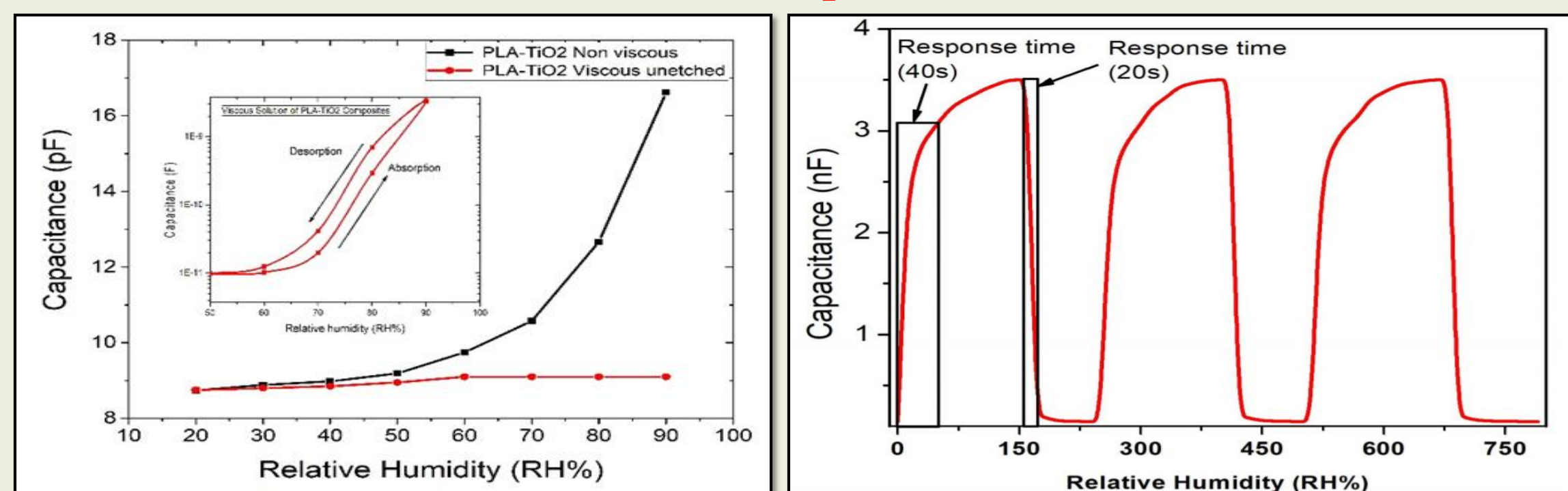


Figure 3: Electrical response of the PLA-TiO₂ nanocomposite humidity sensor.

❖ PLA-TiO₂ nanocomposite-based humidity sensors after treatment with acetone shows higher sensitivity as compared to unetched PLA-TiO₂ nanocomposite sensor.

PVDF-TiO₂ nanocomposite humidity sensor (FM/FESEM photos)

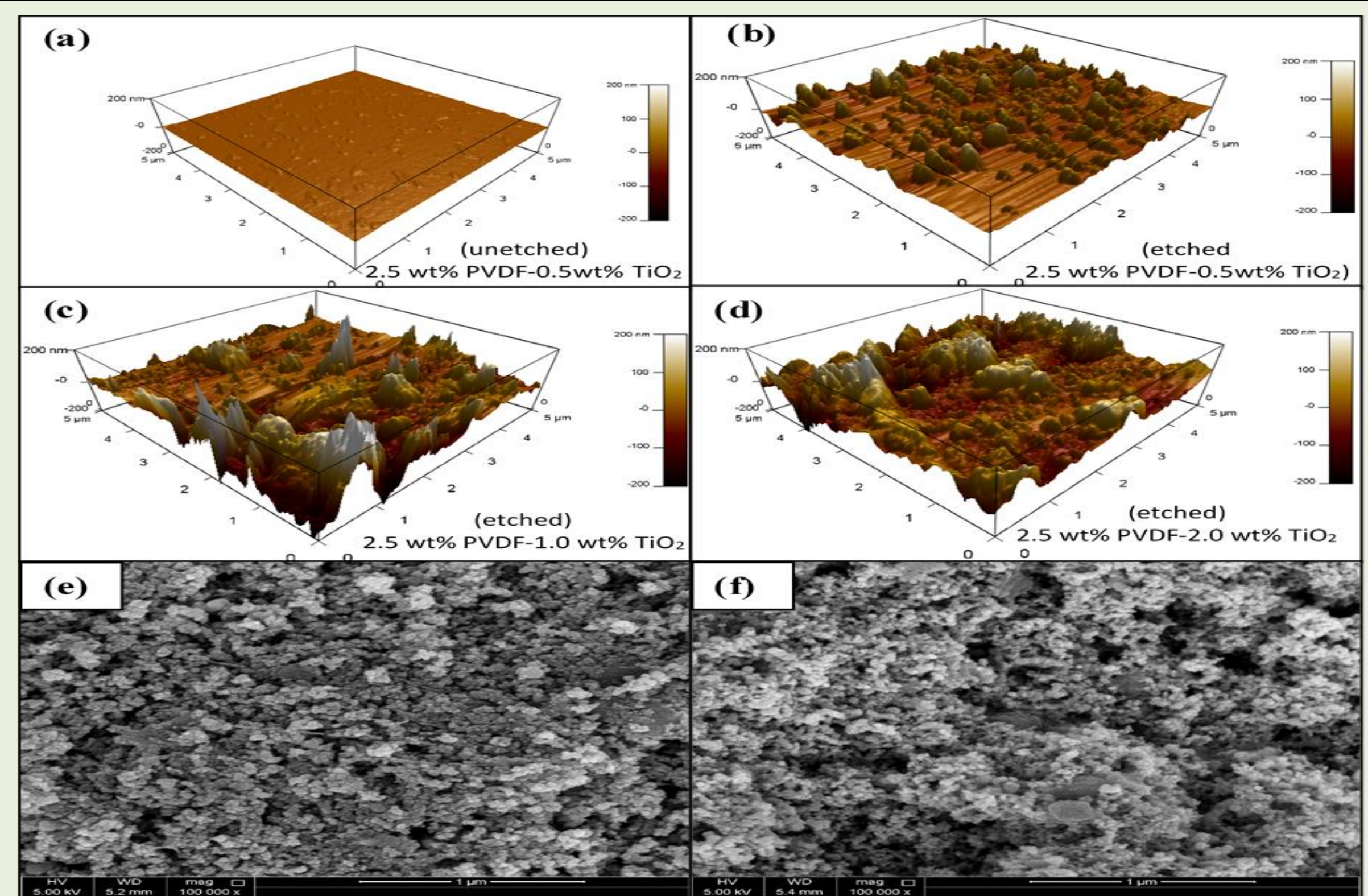


Figure 4: Morphological analysis of PVDF-TiO₂ sensing film with and without acetone etching.

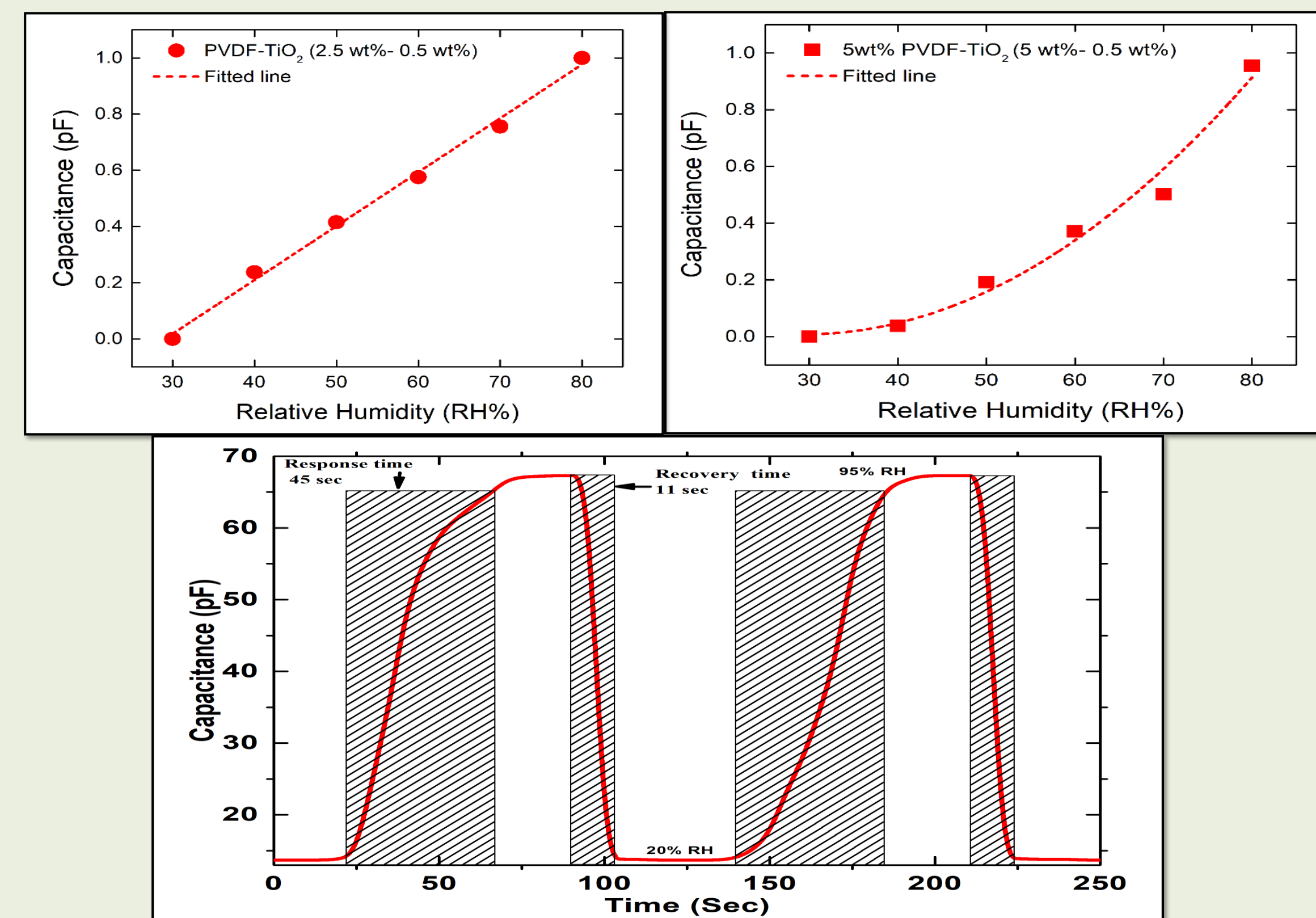


Figure 5: Electrical response of the PVDF-TiO₂ humidity sensor

❖ PVDF-TiO₂ (2.5 wt%- 0.5 wt%) nanocomposite sensor shows linear and stable response over whole RH range. Sensor also shows shorter response and recovery time.

PVDF-BaTiO₃ nanocomposite humidity sensor

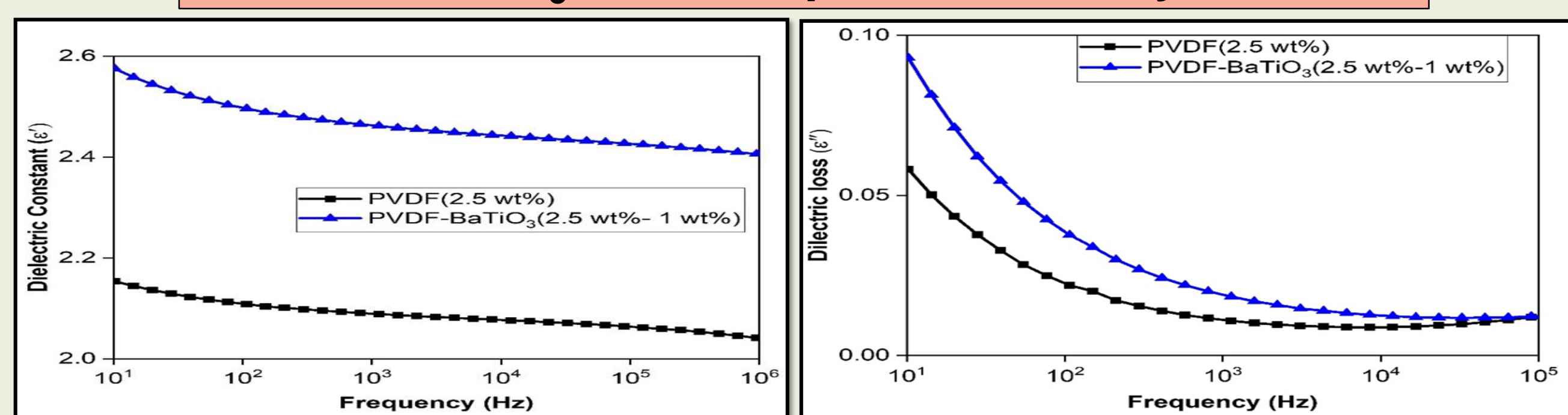


Figure 6: Dielectric study of the PVDF-BaTiO₃ nanocomposite film.

Sample Type	PVDF Film	PVDF-BaTiO ₃ composite film	Acetone-etched PVDF-BaTiO ₃
Contact angle image			
Contact angle	92.25°	80.95°	50.6°

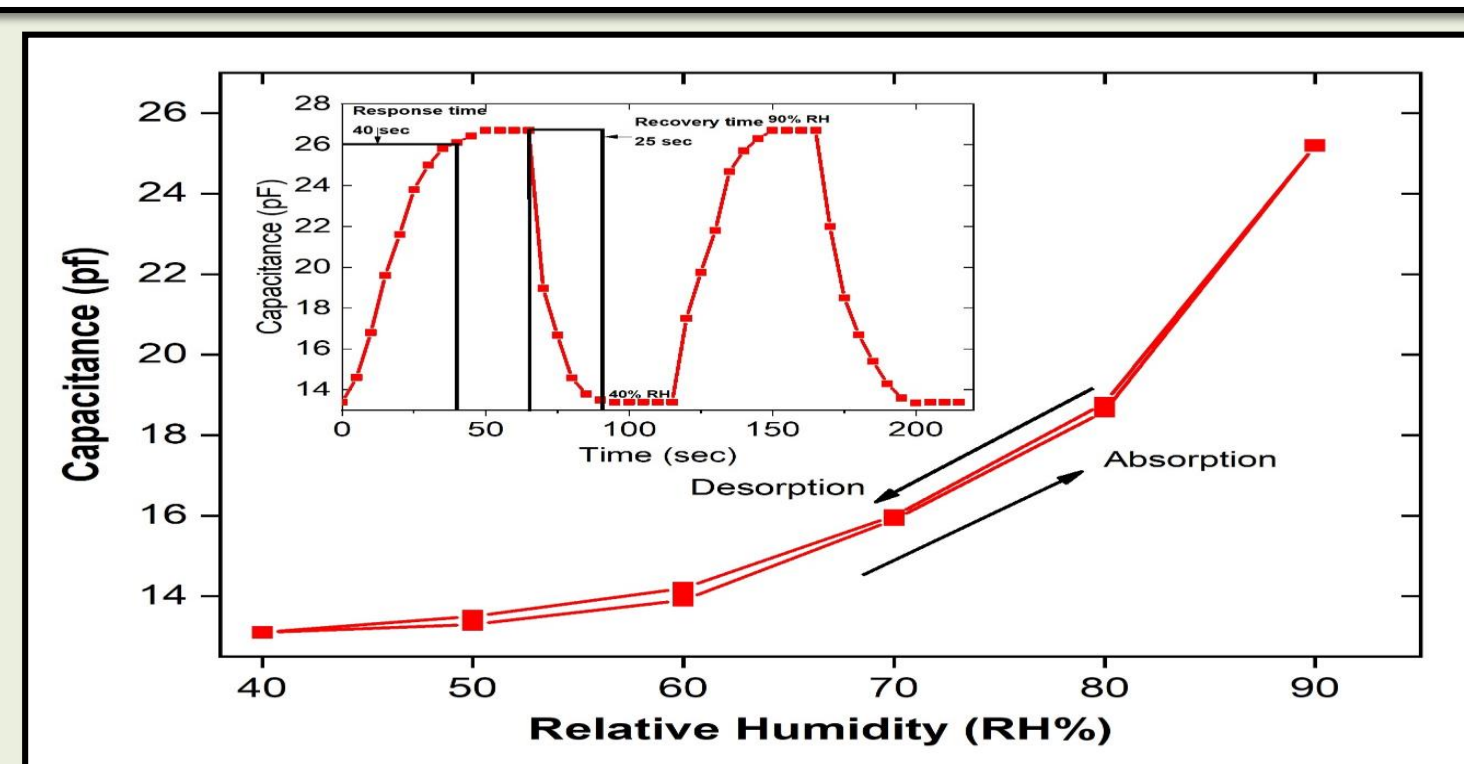


Figure 7: Capacitive response of the PVDF-BaTiO₃ based humidity sensor

❖ BaTiO₃ improved the dielectric property of the PVDF-BaTiO₃ nanocomposite film and sensors exhibit a stable capacitive response with reduced hysteresis loss.

PVDF-SPEEK blend resistive humidity sensor

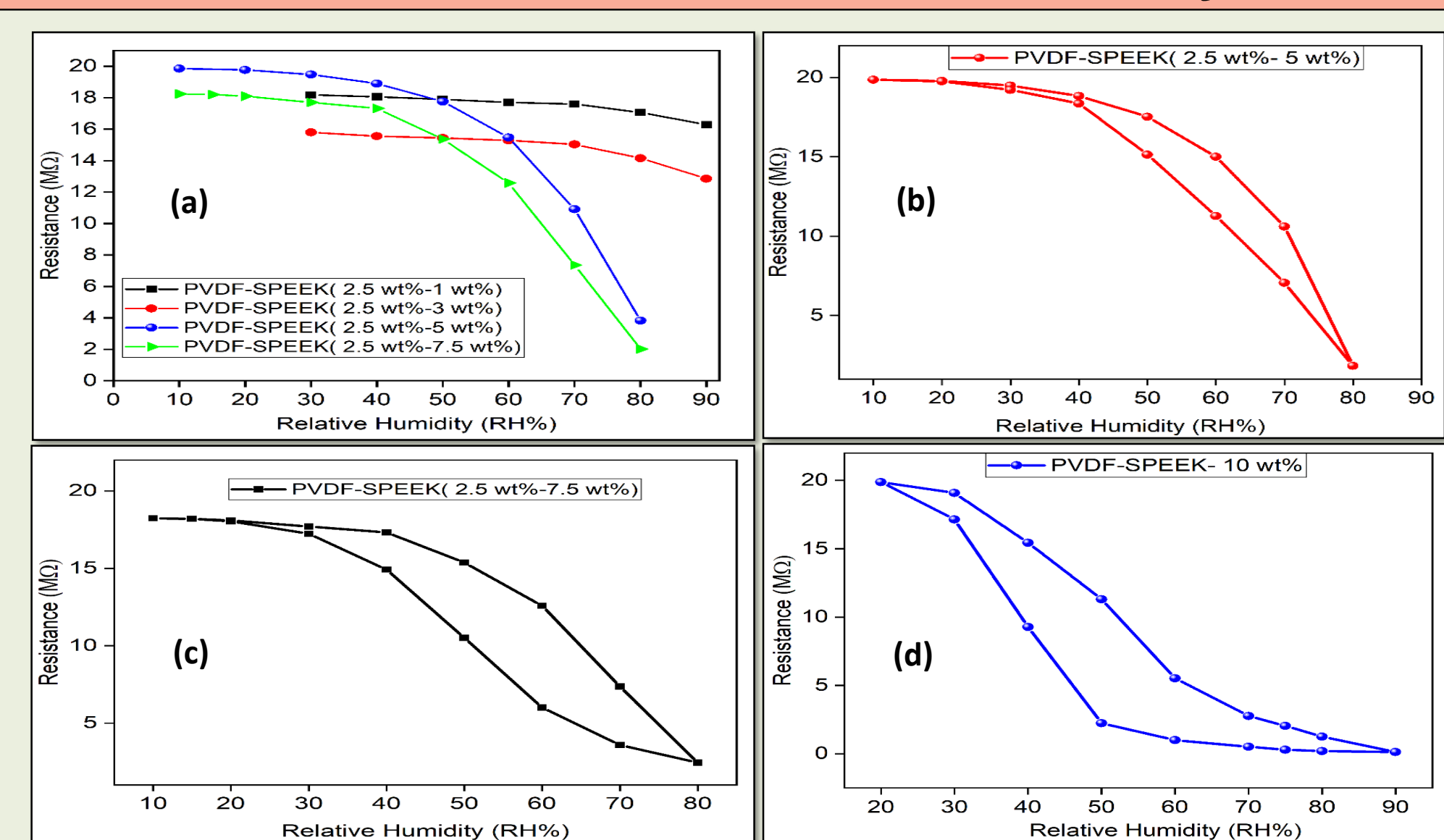


Figure 8 Resistive response of the PVDF-SPEEK blend humidity sensor

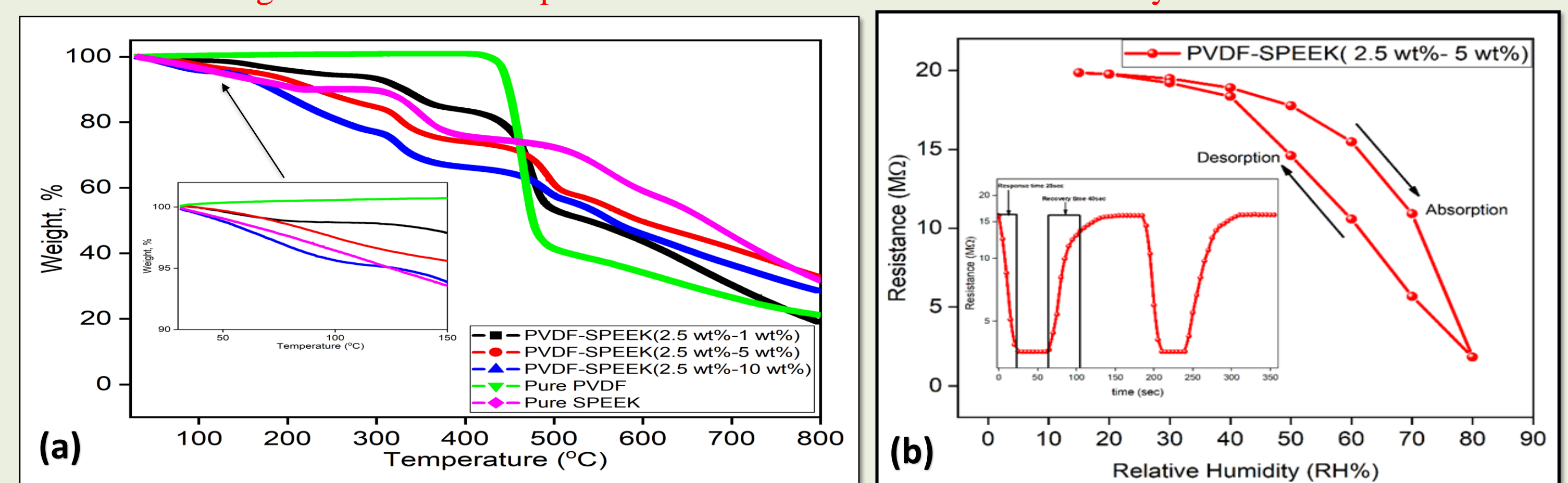


Figure 9. (a) Thermal stability of PVDF-SPEEK blend (b) Electrical response of PVDF-SPEEK blend.

❖ PVDF-SPEEK (5 wt%) blend resistive humidity sensor shows higher sensitivity at lower humidity level.

Concluding remarks:

We have investigated different polymer nanocomposites for the development of improved humidity sensors. In the first phase, we studied the potential of PLA-TiO₂ nanocomposite for humidity sensing applications. We optimized the concentration of TiO₂ in the PLA-TiO₂ nanocomposite and etch the surface of the sensing film with acetone. In the second phase, we studied the PVDF-TiO₂ nanocomposite-based humidity sensor and achieved a linear and stable capacitive response by optimizing the concentration of PVDF. In the third phase, we incorporated the BaTiO₃ nanoparticles within optimized PVDF and studied the dielectric property of the nanocomposite film. PVDF-BaTiO₃ sensors show stable capacitive response with reduced hysteresis loss. In the fourth phase, we blended the PVDF with SPEEK polymer and optimized the concentration of SPEEK which has improved a great deal the sensitivity of the humidity sensors at lower humidity levels.

Acknowledgement:

This work was made possible by GSRA3-1-1116-14016 from the Qatar National Research Fund (a member of Qatar Foundation). The findings made herein are solely the responsibility of the authors. The author are also thankful to Centre of Advanced Materials (CAM), QU for the continuous support during this project.