



Review Paper

Biorefinery perspectives of microbial electrolysis cells (MECs) for hydrogen and valuable chemicals production through wastewater treatment

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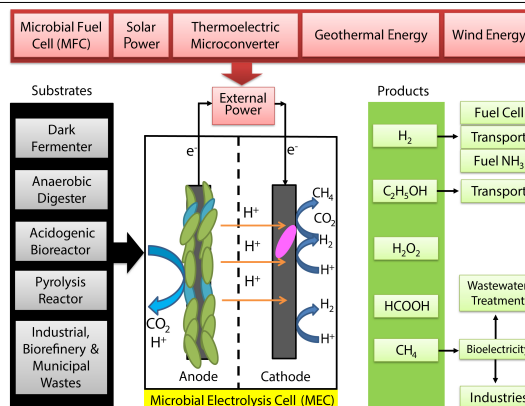
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HIGHLIGHTS

- Critically reviews the niche areas, fundamentals, and advantages of the MEC technology.
- Comprehensively quantifies and analyses performance of MEC based on integrated approaches.
- Discuss existing challenges and limitations of MEC platform for biorefinery applications.

GRAPHICAL ABSTRACT



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ABSTRACT

The degradation of waste organics through microbial electrolysis cell (MEC) generates hydrogen (H_2) gas in an economically efficient way. MEC is known as the advanced concept of the microbial fuel cell (MFC) but requires a minor amount of supplementary electrical energy to produce H_2 in the cathode microenvironment. Different bio/processes could be integrated to generate additional energy from the substrate used in MECs, which would make the whole process more sustainable. On the other hand, the energy required to drive the MEC mechanism could be harvested from renewable energy sources. These integrations could advance the efficiency and economic feasibility of the whole process. The present review critically discusses all the integrations investigated to date with MECs such as MFCs, anaerobic digestion, microbial desalination cells, membrane bioreactors, solar energy harvesting systems, etc. Energy generating non-biological and eco-friendly processes (such as dye-sensitized solar cells and thermoelectric microconverters) which could also be integrated with MECs, are also presented and reviewed. Achieving a comprehensive understanding about MEC integration could help with developing advanced biorefineries towards more sustainable energy management. Finally, the challenges related to the scaling up of these processes are also scrutinized with the aim to identify the practical hurdles faced in the MEC processes.

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Abbreviations

AD	Anaerobic digestion
AEM	Anion exchange membrane
AnEMBR	Anaerobic electrochemical membrane bioreactor
BES	Bio-electrochemical system
BEH	Bio-electrohydrolysis
BOD	Biological oxygen demand
BPEC	Bio-photo-electrochemical cell
BPM	Bipolar membrane
CF	Carbon felt
CNP	Carbon nanopowder
CEM	Cation exchange membrane
COD	Chemical oxygen demand
CSTR	Continuous stirred tank reactor
DrF	Dark fermenter
DSSC	Dye-sensitized solar cell
FO	Forward osmosis
GHG	Greenhouse gas
HBR	Hydrogen bioreactor
HPR	Hydrogen production rate
MBR	Membrane bioreactor
MDC	Microbial desalination cell
MEC	Microbial electrolysis cell
MEDC	Microbial electrolysis and desalination cell
MEDCC	Microbial electrolysis desalination and chemical-production cell
MES	Microbial electrosynthesis
MFC	Microbial fuel cell
MPR	Methane production rate
MRCC	Microbial reverse-electrodialysis chemical-production cell
MREC	Microbial reverse-electrodialysis electrolysis cell
Ni-HFMs	Nickel-based hollow-fiber membranes
PEM	Proton exchange membrane
PRO	Pressure retarded osmosis
RED	Reverse electrodialysis
SMDC	Submersible microbial desalination cell
SMDDC	Submerged microbial desalination-denitrification cell
SMEBR	Submerged membrane electro-bioreactor
SMEC	Submersible microbial electrolysis cell
SMFC	Submersible microbial fuel cell
UABE	Up-flow anaerobic bioelectrochemical reactor
UASB	Up-flow anaerobic sludge bed
VFA	Volatile fatty acid

1. Introduction

One of the biggest global challenges that needs to be addressed is to meet the growing energy demands. Due to the greenhouse gas (GHG) emissions dominantly from the usage of fossil fuels during past centuries, the global temperature has risen unfavorably. In the year 2015, the Paris Agreement set the target to maintain the global average surface temperature below 2 °C with reference to the pre-industrial period (Schleussner et al., 2016). This “safe” level requires to retain over 30%, 50% and 80% of oil, gas, and coal reserves, respectively, unused before 2050 (McGlade and Ekins, 2015). Therefore, developing renewable and eco-friendly alternatives to fossil fuels is essential (Kadier et al., 2016a).

Hydrogen (H₂) is considered as a clean and sustainable energy carrier, and has a net calorific value of 119.9 kJ/g which is much higher than those of the other fuels like coal (29.0 kJ/g), petroleum (43.4 kJ/g), ethanol (26.7 kJ/g), etc. (Bartels et al., 2010; Njenga et al., 2014). Moreover, during ignition, H₂ generates only water which is not harmful to the environment. The potential applications of H₂ as future energy are tremendous but still challenging. One of the major issues is the low content of H₂ in nature but the demand will be billions of tons per year to build a full hydrogen economy (Turner, 2004).

Today, H₂ is mainly produced from unsustainable natural gas and coal (Abdeshahian et al., 2014; Zhen et al., 2017). Other sources include thermolysis or electrolysis of biomass and water (Turner, 2004). These resources are renewable, but require high energy due to the high temperature or usage of electricity (Kadier et al., 2016a). Therefore, biological H₂ production from renewable sources, which requires lower energy inputs, offers great potentials to meet future demands (Azman et al., 2016). To date, the most promising biological process for H₂ production is dark fermentation (Khanna and Das, 2013). This process can be catalyzed, either by pure or mixed microbial culture (Rittmann and Herwig, 2012), and the substrate can be either pure carbohydrate or organics from diverse wastes (Ren et al., 2011). Furthermore, the specific and volumetric H₂ production rate (HPR) can reach over 40 mmolH₂/g/h and 40 LH₂/L/d, respectively (Kumar and Das, 2001; Rittmann and Herwig, 2012). However, this process has some bottlenecks that restrict the upper boundary of H₂ yield. In this process, the yield is relatively low (< 4 mol/mol of glucose) and the obtained H₂ gas is always mixed with the other anaerobic digestion (AD) gas (e.g., CO₂), necessitating further purification. These factors increase the overall cost of dark fermentation and thus, limit its industrial applications (Venkata Mohan et al., 2008; Mohanakrishna et al., 2010).

In the past decade, a novel bio-technique named microbial electrolysis cells (MECs) were developed for sustainably producing H₂ from wastes (Liu et al., 2005; Rozendal et al., 2006). It could use a wide range of biologically degradable organics as the source of electron (Kadier et al.,

2014; Varanasi et al., 2019). In principle, MECs could overcome the fermentative barrier observed in the fermentation-based processes and exhibit a high theoretical yield of H₂ (Kadier et al., 2016a). Moreover, MECs show advantages in terms of vast substrate diversity and low energy input, compared to the other H₂ production routes (Kadier et al., 2014). The future of MECs is promising but many issues need to be addressed before their commercialization. System optimization need to be conducted to increase the rate and reduce the cost. Moreover, due to the high modularity of the MEC system (anode, cathode, reactor structure, etc.), integrating with other existing techniques could also bring additional benefits beside the value of H₂, which could potentially improve the economic feasibility of MECs and facilitate their commercialization. In this review, we briefly introduce the status quo of knowledge and discuss the pros and cons of MECs. Subsequently, the focus is placed on addressing the potentials of integrating MECs with other existing technologies for fuels and chemicals production.

2. Fundamentals of microbial electrolysis cells

The first study on MECs was published by Liu et al. (2005). Since then, exponentially growing numbers of papers were published (Kadier et al., 2016b; Lu and Ren, 2016). Basically, the exoelectrogens (i.e., the bacteria which can transfer electrons through extracellular mechanism) in MECs use anode as an electron sink to oxidize organics and produce protons and electrons. The protons diffuse *via* a proton exchange membrane (PEM) to cathode and are reduced by the electrons transferred *via* the external electric circuit to produce H₂. The MEC system cannot work spontaneously due to the thermodynamic barrier and additional energy is required to drive the reduction reaction (Kadier et al., 2015; Kumar et al., 2017). A typical schematic representation of MECs is shown as Figure 1.

In theory, any carbon compounds that can be digested by the exoelectrogens, can be used in anode of MECs. This has led to a large variety of organics sources studied in MECs, ranging from defined pure chemicals to mixture of real wastewaters (Kadier et al., 2014; Escapa et al., 2016). With different carbon sources, the anode potential can range from 0.2-0.5 V. The typical values of some commonly used carbon sources are shown in left side of Figure 1. The half-reaction at the cathode is the reduction of protons to H₂ gas. Based

on the Nernst equations, the cathode potential will be affected by the concentration of free protons (i.e., pH of electrolyte), temperature, and partial pressure of H₂. As presented in the right side of Figure 1, the cathode potential decreases with increases in temperature, pH value, and partial pressure of H₂. With respect to influence on cathode potential, pH is the most critical parameter (Rozendal et al., 2006).

The energy input is essential for MECs because of the thermodynamic limitations (Liu et al., 2005; Call and Logan, 2008). Under standard conditions (pH of 7, H₂ partial pressure (pH₂) of 1 bar, and temperature of 25°C), the cathode potential for H₂ evolution reaction is about -0.41 V (Rozendal, 2006) which is more negative than the anode potentials using most of the carbon sources listed in Figure 1. Theoretically, it should be possible to make the reaction happen spontaneously with glucose as substrate, but glucose in that case has to be fully oxidized to CO₂ which does not happen in anaerobic fermentation (Wünschiers and Lindblad, 2002). Another approach to reduce or remove the energy requirement of MECs is to increase the cathode potential by changing the pH or pH₂. This appears feasible since the cathode potential would be high enough if the cathodic electrolyte pH could be reduced to lower than 5 or maintain the pH₂ at lower than 0.001 bar (see Fig. 1). However, maintaining a low pH in cathode would block the proton migration through the membrane (Rozendal et al., 2006), subsequently resulting in decreased pH in anode which is harmful to the microorganisms. On the other hand, maintaining an extremely low pH₂ is impractical during the operations.

3. Advantages and disadvantages of MEC technology

Compared with other H₂ producing techniques, one of the advantages of MECs is mild operating conditions. In principle, only 0.11 V input is needed to drive the H₂ production from acetate (Liu et al., 2005; Kadier et al., 2016a), and this is less than 10% of the typical power (typically 1.23–2.0 V) required for water electrolysis (Kadier et al., 2015). Thus, the energy cost of H₂ production in MEC is about 1-3 kWh/m³ (Call and Logan, 2008), while the conventional industrial electrolyzers would cost up to 4.5-5.0 kWh/m³ (Wang et al., 2015).

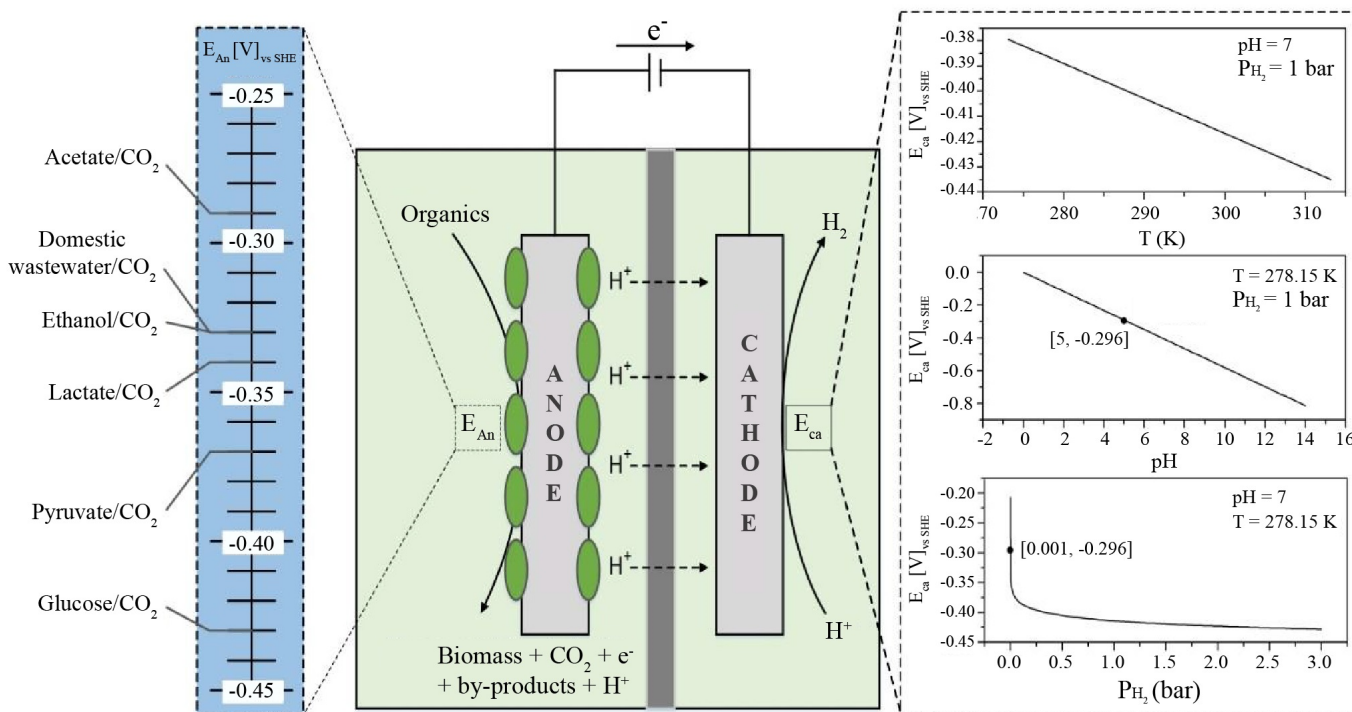


Fig. 1. Schematic representation of a microbial electrolysis cell (MEC) for hydrogen production (center), various electrode potentials involved in oxidation of organic matters at anode, and hydrogen production at cathode.

In addition to the cost, the yield of H_2 is much higher in the MEC process, compared with the fermentation-based processes (Kadier et al., 2016a). Due to the energy barrier discussed above, the stoichiometric yield of H_2 in the dark fermentation process is only 4 mol H_2 /mol_{glucose} (Venkata Mohan et al., 2007 and 2012), and the typical values reported in real studies are 2.5-3 mol H_2 /mol_{glucose} (Ren et al., 2011). Many by-products (acetate, butyrate, etc.) are also produced during this process and their conversion into H_2 gas is not thermodynamically feasible. Generation of these by-products during dark fermentation also indicates the incomplete degradation of organics during this process. However, if those substances (e.g., acetate, butyrate) can be completely oxidized, the H_2 yield could then be dramatically improved (Kadier et al., 2014). Stoichiometrically, this would add up 4 mol H_2 /mol_{acetate} and could bring up the total yield of H_2 from glucose close to its theoretical limit of 12 mol H_2 /mol_{glucose}. Moreover, H_2 production in dark fermentation is significantly affected by pH_2 and would become thermodynamically unfavorable if H_2 is highly accumulated in the gas phase (Khanna and Das, 2013). On the contrary, the effect of partial pressure on cathode potential in MEC is found to be minor and this factor will not alter the performance of MEC system. Furthermore, MECs are superior in terms of the purity of H_2 as well. Due to the spatial separation of organic degradation and H_2 production in MECs, it is likely to have other gases such as carbon dioxide and other fermentation gases in minor proportions (Sravan et al., 2019). The purity of H_2 is essential for its various downstream applications, for example, it has to be sulfur-free to be used in proton exchange membrane fuel cell systems.

Overall, MECs present a bright future for superior H_2 production and yield, with high purity at a low energy cost. However, its commercialization is strongly limited by HPR. More specifically, the HPR in MECs at laboratory scale could only reach about 3 m³ H_2 /m³ of reactor volume/d (Call and Logan, 2008; Escapa et al., 2016; Li et al., 2018). The HPR could reportedly even deteriorate while scaling up the process (Rozendal et al., 2008; Cusick et al., 2012; Heidrich et al., 2014). The lower hydrogen production and lower current density recorded with pilot reactors, compared to the laboratory reactors were due to several differences between these systems. These differences can be listed as reactor geometry, electrode materials, inclusion of glass fiber separators, possible connection resistances, and microbiological factors resulting in relatively slow startup of the reactor. Methane production is also one of the possibilities for the lower HPR at pilot scale (Cusick et al., 2012). Maximum volumetric HPR in small-scale (volume < 100 mL) MECs could reach 50 m³ H_2 /m³/d (Lu and Ren, 2016). Therefore, MECs seem to be more suitable as decentralized systems for H_2 production at domestic sites. Integrating MECs with other existing techniques to generate extra benefits could also potentially be an efficient approach to improve their industrial feasibility in the future.

4. MEC integration with other technologies

4.1. MEC-microbial fuel cell (MFC) coupled system

Microbial fuel cells (MFCs) are systems used to produce power by degrading various wastes (Deval et al., 2017). In recent studies, MFCs were proposed as renewable power sources to operate MEC. The concept was demonstrated using a novel system integrating a single chambered MFC and a dual chambered MEC (MEC-MFC-coupled system) and was successfully used for H_2 production without external power supplementation. Peak systemic H_2 yield of 1.21 mol H_2 /mol_{acetate} and HPR of 14.9 ± 0.4 mL/L/d were achieved using acetate as substrate with the developed MEC-MFC-coupled system (Fig. 2) (Sun et al., 2008). Later, a bio-photo-electrochemical cell (BPEC) design was proposed by Wan et al. (2015), also comprising MFC and MEC. Illumination of BPEC photocathode with the visible light led to H_2 production, and the MFC supplied the voltage for electrolysis. The process produced H_2 at the rate of 1.35 ± 0.15 mL/h and registered a current density of 0.68 A/m² (Table 1) (Wan et al., 2015).

Apart from H_2 generation, MFCs can be used to power virtually any MEC systems (Wan et al., 2015). Accordingly, a group of researchers proposed the use of MFC to supply power to an MEC used to convert carbon dioxide to formic acid and obtained a significant production rate (21.0 ± 0.2 mg/L/h) (Zhao et al., 2012). The energy generated from the wastewater treatment or acetate oxidation in MFC can also be integrated with MEC to drive H_2 production or CO_2 reduction to value-added products (termed as microbial

electrosynthesis (MES) (Mohanakrishna et al., 2016 and 2018; Roy et al., 2016). As the integration is possible *in-situ*, energy losses can be minimized significantly. However, as MEC requires a constant reduction potential, therefore, more stable MFC systems need to be developed for a balanced integration.

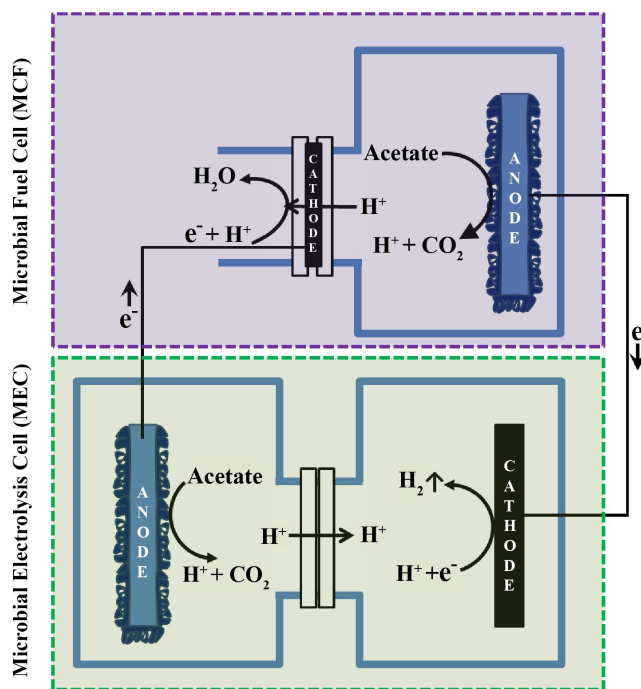


Fig. 2. Working principles of the microbial electrolysis cell coupled with microbial fuel cell (MEC-MFC) system. Redrawn from Sun et al. (2008). With permission from ACS. Copyright© 2008.

4.2. Submersible microbial electrolysis cell (SMEC)

Submersible microbial electrolysis cells (SMECs) were designed in an effort to remove the external power supply required for the operation of a typical MEC. These cells can be easily fixed into existing anaerobic digesters, where two jointed chambers are inserted functioning as two cathode chambers. There is no separate anode chamber and one of the cathode chambers is used to produce electricity, while the other chamber is designed to produce H_2 . In an innovative study, Zhang and Angelidaki (2012) introduced a self-powered SMEC to produce H_2 *in-situ* from anaerobic digesters. The highest systemic yield of H_2 achieved was 1.43 mol H_2 /mol_{acetate} with 20 mM acetate, where the maximum current density and coulombic efficiency were registered at 1778 mA/m² and 28%, respectively (Zhang and Angelidaki, 2012) (Table 1). This same group of researchers also developed a similar technology called submersible MFC (SMFC) as a biosensor to monitor microbial activity and biological oxygen demand (BOD) in groundwater (Zhang and Angelidaki, 2011). A mature anodic biofilm was used in the MFC to measure BOD, wherein the current production was correlated with BOD of the water sample. Since, type of the inoculum and its concentration influences the bacterial cell adhesion to the electrode surface, a fresh anode was used to evaluate the microbial activity (Zhang and Angelidaki, 2011). In another study, ammonia inhibition in AD was overcome by a novel hybrid system consisting of a submersible microbial desalination cell (SMDC) and a continuous stirred tank reactor (CSTR). This integration not only resulted in *in-situ* ammonia recovery and electricity production but also led to 112% additional biogas production (Zhang and Angelidaki, 2015). Another variation of submersible cells was also proposed later, called submerged microbial desalination-denitrification cell (SMDDC). It was used for *in-situ* removal of nitrate from groundwater and produced electric energy. Additionally, added value was created in

Table 1.
Various integration processes of microbial electrolysis cells (MEC) with different technologies for energy generation.

S. No	Integration type	Type of electrode	Applied energy (Voltage or current)	Operational conditions		Hydrogen	Current or power density	Coulombic efficiency (CE, %)	Remarks	Reference
				Electrolyte	Type					
1	MEC with microbial fuel cell (MFC)	Anode: Carbon brush Cathode: Silicon nanowires (photo cathode)	N/A	Growth media	Single chamber	1.35 mL/h 0.72 mL/h	0.68 A/m ² (Light conditions) 0.52 A/m ² (Dark conditions)	N/A	Solar assisted MEC	Wan et al. (2015)
2	MEC with dye-sensitized solar cell	Anode: Carbon felt (CF) Cathode: Plain graphite Platinum (Pt.)-loaded graphite Plain CF Pt.-loaded CF Carbon nanopowder (CNP)-coated CF	0.7 V	Growth media	H-type	536 μmol 586 μmol 599 μmol 627 μmol 600 μmol	N/A N/A N/A N/A 1.2 mA (Light conditions)	N/A	-	Chae et al. (2009)
3	MEC with MFC	Anode: Carbon paper Cathode: Pt. coated cathode paper	0.8V 10Ω	Growth media	Double chamber	14.9 mL/L.d	0.25 mA	MEC: 64% MFC-MEC: 33%	-	Sun et al. (2008)
4	MEC with hydrogen bioreactor (HBR)	Anode: Graphite plate Cathode: Graphite plate	Control 0.2 V 0.5 V 0.6 V 0.8 V 1.0 V	HBR effluent	Single chamber	0.33 mmol/h 0.35 mmol/h 0.42 mmol/h 0.53 mmol/h 0.46 mmol/h 0.50 mmol/h	N/A	N/A	HBR+MEC led to the best performance at 0.6 V	Babu et al. (2013)
5	MEC with forward osmosis (FO)	Anode: Carbon brush Cathode: Pt. coated carbon cloth	0.6 V 0.8 V 1.0 V	Synthetic wastewater	Double chamber	18.4 mL 32.8 mL 40.8 mL	2.7 mA 4.5 mA 6.6 mA	36.1% 57.5% 58.3%	-	Yuan et al. (2015)
6	MEC with FO	Anode: CF stuck on perforated stainless-steel plate using silver paste Cathode: Perforated titanium plate	0.7 V	Synthetic wastewater	Double chamber	12.5 ± 1.84 × 10 ⁻³ m ³ H ₂ /m ³ /d	3.34 ± 0.24 A/m ²	13.1 ± 2.65%	-	Lee et al. (2015)
7	MEC with anaerobic digester	Anode: CF Cathode: Stainless steel	0.4 V 1.0 V	Anaerobic digestion effluent	Single chamber	0 mL 7 mL	1.3 mA 25 mA	N/A	AD+ MEC were combined to upgrade CH ₄	Bo et al. (2014)
8	MEC with anaerobic digester	Anode: Carbon brush Cathode: Stainless steel mesh	0.8 V	Sludge fermentation liquid	Double chamber	NA	9.6 mA (average for 2 reactors)	NA	AD+MEC were combined to upgrade CH ₄	Cai et al. (2016)
9	MEC with anaerobic digester	Anode: Carbon brush Cathode: Ti/RuO ₂	0.0-0.8 V	Food waste + sewage sludge in varying ratios	Single chamber	Maximum CH ₄ at 0.4 V (2.8 folds increase)	Steady increase in current with applied voltage	NA	AD+ MEC were combined to upgrade CH ₄	Zhi et al. (2019)
10	MEC with anaerobic digester	Anode: CF Cathode: stainless-steel mesh	0 mV	Raw pig slurry	Double chamber	0.42 ± 0.05 m ³ CH ₄ /m ³ /d (55% increase)	Maximum current density: 2.01 ± 0.63 A/m ²	NA	AD-MEC loop system was used	Cerrillo et al. (2016)
11	MEC with simultaneous desalination	Anode: Carbon cloth Cathode: Pt. coated carbon cloth	0.55 V	Phosphate buffer solution	MDC (Triple chamber)	6.5 ml (5 g/L salt) 2.7 ml (20 g/L salt)	1.4 A/m ² 1.2 A/m ²	48 % (5 g/L salt) 16% (20 g/L salt)	MDC+MEC	Mehanna et al. (2010)
12	Dark fermentor (DrF)-MEC-MFC	Anode: Carbon brush Cathode: Pt. coated carbon cloth	Power output of stack MFC 0.33 to 0.47 V	DrF effluent	Single chamber	0.48 m ³ H ₂ /m ³ /d	52 A/m ³ (MEC)	57 % (MEC)	Stack MFC with forest organics	Wang et al. (2015)

Table 1.
continued.

S. No	Integration type	Type of electrode	Applied energy (Voltage or current)	Operational conditions		Hydrogen	Current or power density	Coulombic efficiency (CE, %)	Remarks	Reference
				Electrolyte	Type					
13	MEC with DrF	Anode: Carbon fibres with stainless steel mesh Cathode: Stainless steel mesh	-0.4 V	Sugar beet juice in different substrate to inoculum ratios (S/X)	Double chamber	363 mL (1 S/X) 784 mL (2 S/X) 1226 mL (4 S/X) 760 mL (6 S/X) 420 mL (8 S/X)	3.6 A/m ²	NA	-	Dhar et al. (2015)
14	MEC with dye-sensitized solar cell	Anode: CF Cathode: Pt-coated titanium plate	0.7 V	Growth media	Double chamber	691 μmol (Initial substrate concentration: 2.94 mM Acetate)	0.27 A/m ²	45	-	Ajayi et al. (2010)
						858 μmol (5.07 mM Acetate)	0.30 A/m ²	47		
						918 μmol (7.68 mM Acetate)	0.32 A/m ²	70		
15	MEC with HBR with spent wash effluent	Anode: Graphite plate Cathode: Graphite plate	Closed circuit	HBR effluent	Single chamber	0.086 mmol/h	N/A	N/A	-	Modestra et al. (2015)
			Control			0.172 mmol/h				
			0.2 V			0.182 mmol/h				
			0.6 V			0.37 mmol/h				
16	MEC with upflow anaerobic sludge bed (UASB) reactor	Anode: Titanium mesh with Ir-MMO coating Cathode: Stainless steel mesh	140-260 mW/L _R	UASB effluent	Single chamber	0.005 L/L _R /d (11.8 h) HRT; 140 mW/L _R	N/A	N/A	MES was placed in UASB	Tartakovskiy et al. (2011)
						0.018 L/L _R /d (8.3 h) HRT; 260 mW/L _R				
						0.016 L/L _R /d (6 h) HRT; 260 mW/L _R				
17	MEC (multi anode) with DrF	Anode: Graphite felt Cathode: Carbon cloth	0.8 V	Dark fermentation effluent	Single chamber	700 ml H ₂ /g COD (11.9 g/L COD)	298 A/m ³	N/A	Diluted effluent from HBR benefited MEC operation	Li et al. (2014)
						100 ml H ₂ /g COD (3.9 g/L COD)	340 A/m ³	64%		
18	MEC with biomass & pyrolysis effluent	Anode: Carbon felt Cathode: Pt-coated carbon cloth	0.96 V (continuous mode)	Bio-oil aqueous phase	Double chamber	4.3 LH ₂ /L/d	202 A/m ³	54%	Pyrolysis-MEC integration	Lewis et al. (2015)
			0.8 V (batch mode)	Effluent of pyrolyzed biomass		2.5 LH ₂ /L/d	99 A/m ³	79%		
19	MEC with electrical potential from thermoelectric microconverter	Anode: Plain CF Cathode: Carbon paper with Pt.	0.17 to 0.83 V	Acetate	Double chamber	0.16 m ³ H ₂ /m ³ /d	0.28 to 1.10 A/m ²	27 to 83 %	Thermoelectric micro-converter as power source	Chen et al. (2016)

terms of wastewater treatment (Fig. 3a) (Zhang and Angelidaki, 2013). Bioelectricity was produced by the anodic bacterial activity. Both NO₃⁻ and Na⁺ were ion-transported to the anode and cathode by anion (AEM) and cation exchange membranes (CEM), respectively. The effluent from the anode was directed to the cathode, where NO₃⁻ was reduced to nitrogen gas by autotrophic denitrification. Subsequently, SMDDC removed 90.5% of the nitrate from groundwater with wastewater hydraulic retention time (HRT) of 12 h (Zhang and Angelidaki, 2013). Submerged electrolysis cells configuration demonstrated the potentiality of the integration of the MECs with anaerobic digesters and MDCs. The proof of concept studies also proved that submersible configurations could also offer simultaneous economic bioremediation of wastewater and energy recovery.

4.3. Solar powered MEC

Solar energy is renewable and is freely available all over the world and thus, is considered as a favorable option to meet the world energy demands. Therefore, the energy required to run MECs could also be potentially derived from solar energy in the form of a dye-sensitized solar cell (DSSC). Solar cell-

MEC-coupled system converts solar energy to liquid or gas transportation fuels such as H₂, CH₄, and ethanol, which could be subsequently stored for future use (Zhang and Angelidaki, 2014). Chae et al. (2009) successfully generated H₂ in a solar powered MEC with H₂ conversion efficiency of 82% from acetate. DSSCs fabricated with a dye-sensitized TiO₂-based anode were used to harvest solar energy (Chae et al., 2009). Ajayi et al. (2010) connected four MECs to a single dye (N719) sensitized solar cell (V_{OC} ≈ 0.7 V) for biohydrogen production (Table 1). Also, as reported by other researchers, H₂ production in DSSCs was similar to that obtained from MECs with a conventional power supply (Fig. 3b). The substrate to product (acetate to H₂) conversion efficiency in the DSSCs ranged from 42–65% for the four connected MECs. To improvise such systems further, Wan et al. (2015) designed a BPEC powered by a MFC. This BPEC comprised of a photocathode and a microbially-catalyzed anode while the MFC was used as additional voltage supply to overcome cathode overpotentials. The HPR obtained with this novel hybrid system was 1.35±0.15 mL/h (Wan et al., 2015). Thus, in the MEC-DSSC process, the current density is regulated by the light intensity and the performance of anodic microbiological catalyst of MEC. Since the voltage demand is not very high (usually about 0.8 V)

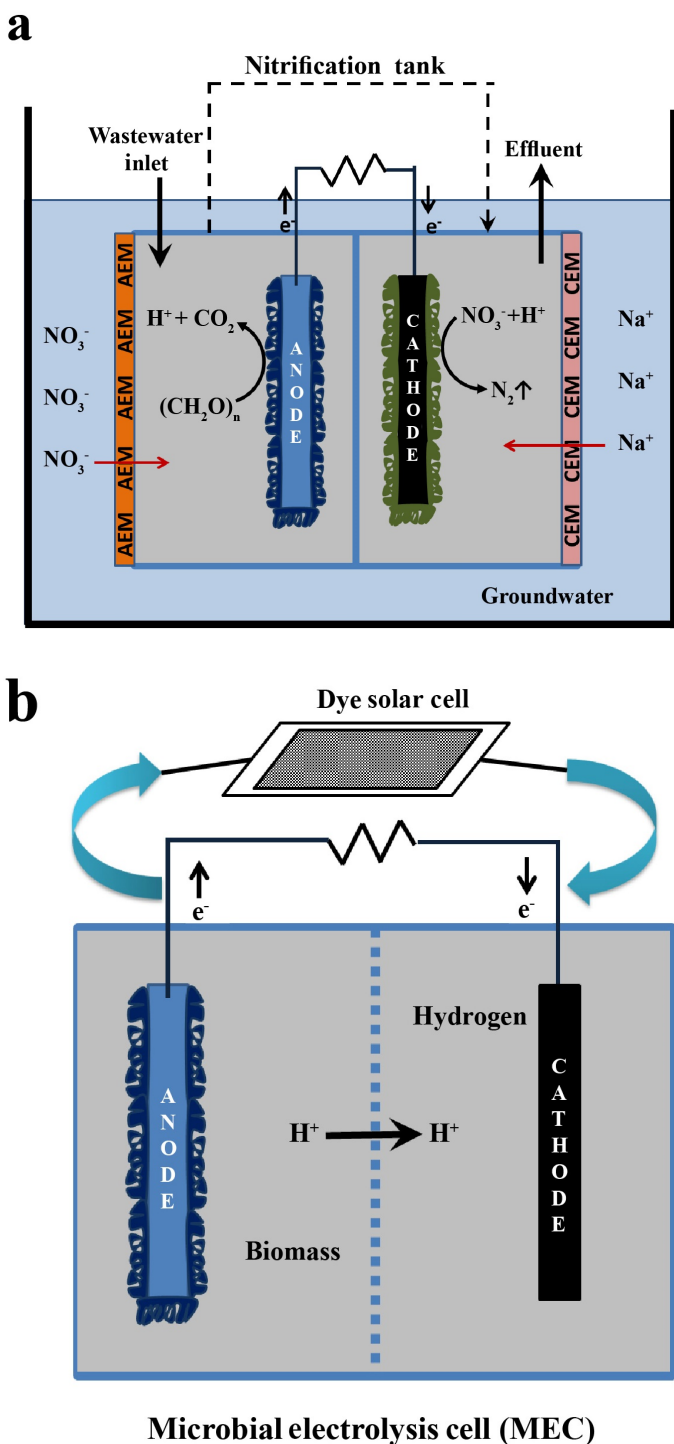


Fig. 3. Schematic representation of (a) the principle to remove nitrate from groundwater using novel submerged microbial desalination-denitrification cell (SMDDC) and (b) the principle to produce hydrogen through microbial electrolysis cell integrated with dye sensitized solar cell (MEC-DSSC) system. Redrawn from Ajayi et al. (2010). With permission from RSC. Copyright © 2010.

and that it can be met with light of moderate intensity, the microbially catalyzed anode becomes the limiting factor for such systems. Fischer et al. (2018) argued

that the application of solar powered MECs would be a cheaper way to produce hydrogen than most other comparable processes. Different photocatalytic materials enable the hydrogen evolution reaction. Materials like TiO₂ nanorods, Cu₂O, and Cu₂O/NiOx composite were evaluated for the effective light supported hydrogen evolution reaction in MECs. However, more research is required to transform the currently available solar powered MECs to commercial hydrogen production platforms (Fischer et al., 2018).

4.4. Dark fermentation and MFC–MEC coupled system

Biological H₂ production from dissolved organic materials in wastewaters provides an opportunity to utilize this untapped resource *via* dark fermentation. However, there are many thermodynamic barriers which pose technical challenges to obtain favorable yields through the dark fermentation process (Rozendal et al., 2006). Due to these thermodynamic limitations, several byproducts like acetate and butyrate are formed instead of H₂, and external energy needs to be supplied for a thermodynamically feasible reaction (Zhang and Angelidaki, 2012). Dark fermentation of 1 mole of glucose yields a maximum of 4 moles of H₂ and 2 moles of acetate (Venkata Mohan et al., 2008 and 2012). Further, acetate can also be converted into H₂ gas by biocatalyzed electrolysis. The combination of both processes could achieve a theoretical production of 12 moles H₂/mole_{glucose} (Clauwaert et al., 2008). In a study, dark fermentation of corn stalk was integrated with an MEC (poised at 0.8 V), thereby tripling the rate of H₂ production (387.1 mL H₂/g-corn stalk) as compared to the dark fermentation alone (Li et al., 2014). This concept of utilizing unused energy of dark fermentation through MECs was also demonstrated by Rivera et al. (2015) using the effluent of dark fermentation as substrate for MEC operation. The effluent containing various volatile fatty acids (VFA) produced 81 mL H₂/L/d with an organic removal rate of 85% (Rivera et al., 2015). Wang et al. (2015) used a novel approach to extract maximum H₂ from cellulose. They connected two MFCs in series to an MEC system to produce 0.43 V using fermentation effluent as substrate and achieved an HPR of 0.48 m³ H₂/m²/d (33.2 mmol H₂/g chemical oxygen demand-COD) (Table 1). The overall H₂ production for the integrated system comprising a dark fermenter, MFC and MEC (in series) resulted in 41% higher H₂ production than the fermentation alone. Thus, without using an external electrical supply, higher H₂ yield was achieved using this combined fermentation and MFC–MEC.

4.5. Integration of pyrolysis-MEC

Fuel sources produced from the biomass origin by different biological and thermochemical processes are named renewable hydrocarbon biofuels. These fuels are also termed as green-hydrocarbons, bio-hydrocarbons, drop-in biofuels, and sustainable or advanced hydrocarbon biofuels (Fig. 4). Pyrolysis is a process, where thermochemical decomposition of organic materials occurs at high temperatures in the absence of O₂ and is used for the production of these bio-hydrocarbons (Borole, 2015). The high O₂ content in biomass (> 40%), lowers the yield of bio-hydrocarbons from them. This problem is often handled by supplying the fuel finishing step with a source of H₂. Due to the current unavailability of commercial renewable sources of H₂, fossil resources are required for its production, which in turn, impact its sustainability. Alternatively, H₂ can be derived from the liquid/aqueous waste streams produced during pyrolysis *via* microbial electrolysis, thus offering a sustainable source of H₂ (Borole, 2015). The blend of organic and aqueous phases generated through pyrolysis is known as bio-oil. The organic content of liquid phase bio-oil includes organic acids, furan aldehydes, phenolic compounds, and sugar derivatives. These organic compounds are reported as potential bioanode substrates for H₂ production in MECs. The aqueous stream generated during pyrolysis of switchgrass was used as substrate for H₂ production in MEC, reaching an overall energy efficiency of 48–63% (Lewis et al., 2015; Table 1). Maximum HPR of 4.3 L H₂/L_{anode}/d (loading of 10 g COD/L_{anode}/d) was recorded through (approx.) complete conversion of acetic acid, propionic acid, levoglucosan, and furfural. Thus, the H₂ produced from the integrated process could be utilized to hydrodeoxygenate bio-oil to produce fuel (Lewis et al., 2015).

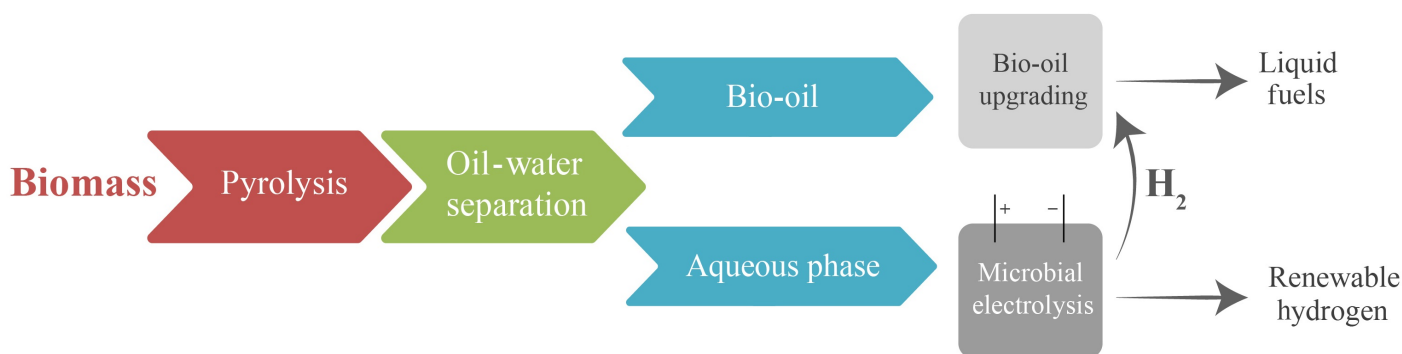


Fig. 4. Graphical representation of the integrated pyrolysis process for hydrogen production through the MEC process using biomass as substrate (Lewis et al., 2015). With permission from Elsevier. Copyright© 2015.

4.6. Microbial reverse-electrodialysis electrolysis cells (MRECs)

Reverse electrodialysis (RED) generates power from the salinity gradient that develops between sea water and fresh water using a series of CEM and AEM. The chemical potential difference prevailing between salt and fresh water generates a voltage over individual membranes and the total potential of the system is the summation of the potential differences from all membranes. Typically, RED systems use many stacked cells to have a substantial energy recovery. The process ensuing high capital expenses for the large number of membranes, and increases energy losses from pumping water through a large number of cells designed in the process. Integrating MECs with the RED system forms MREC, in which high overpotentials can be overcome through the oxidation of organic matters by anodic biocatalyst while the low voltage prevailed in MFCs can be increased due to the salinity driven potential with the RED stack (Zhang and Angelidaki, 2014). Cusick et al. (2012) reported the use of MRECs to capture salinity-gradient energy from thermolytic ammonium bicarbonate solutions generating low waste heat ($> 40^{\circ}\text{C}$). Capturing salinity-gradient energy from such thermolytic solutions removes the dependency of this process on seawater and freshwater availability. However, the limitation associated with MREC stack arrangement with NH_4HCO_3 is nitrogen crossover from the stack into the anode chamber resulting in contamination of anodic solution with ammonia and thus, loss of the salt solution. Designing future MRECs with bipolar membranes or a low-salt solution in the membrane stack nearest to the anode can help to minimize the above stated losses. In a study, maximum energy recovery with acetate reached $30 \pm 0.5\%$ with a power density of 5.6 W/m^2 (with respect to cathode surface area), which was five times that produced without the dialysis stack (Cusick et al., 2012). Furthermore, as a solution to the nitrogen crossover problem, Wallack et al. (2015) proposed the use of additional low concentration chamber before the anode using an additional AEM adjacent to similar AEM, and filled with varied amounts of both anion or cation ion exchange resins. N_2 crossover to the anodic chamber was reduced by up to 97% using 50% of the chamber filled with an anion exchange resin than control, in which no additional chamber was present. Moreover, loss of power in the MREC due to this additional chamber near the anode could be overcome by placing a pair of additional membranes to enhance the stack voltage (Wallack et al., 2015). Another variation of MREC, called microbial reverse-electrodialysis chemical-production cell (MRCC) was designed by Zhu et al. (2013). MRCC produced acid and alkali by utilizing the energy produced from organic matter (acetate) and salinity gradients (seawater and river water simulated with different concentrations of sodium chloride). No external power supply was required because this system itself produced the stipulated electricity (908 mW/m^2). Fed-batch cycle operation resulted in the production of 1.35 mmol of acid (pH, 1.65 ± 0.04) and 0.59 mmol of alkali (pH, 11.98 ± 0.10) (Zhu et al., 2013).

4.7. Integration of MEC with anaerobic digestion (AD)

AD is carried out through the anaerobic bacterial/archaeal metabolisms

breaking down biodegradable materials and generates methane gas. This is a well-known technology and has been commercially used for simultaneous methane generation and waste/wastewater treatment (Batstone and Virdis, 2014). Electrochemical technologies and AD can be integrated for increased efficiency with the stillage released from the latter process used in the former as feedstock and energy resource recovered from the former used in the latter (Sadhukhan et al., 2016). Bo et al. (2014) inserted a pair of MEC electrodes in an anaerobic digester and generated H_2 at the cathode which subsequently reacted with carbon dioxide to produce methane *in-situ* by the action of hydrogenotrophic methanogens. Compared to the conventional anaerobic digesters, the MEC-anaerobic digester system achieved higher methane content (up to 98%). In this system, along with 24–230% improvement in methane yield, substrate (COD) degradation and carbon recovery were also enhanced by 130–300% and 55–56%, respectively, compared with the conventional AD reactor (Bo et al., 2014) (Table 1). In another study, an up-flow anaerobic bioelectrochemical (UABE) reactor was compared with an up-flow anaerobic sludge blanket (UASB) reactor for the treatment of acidic distillery wastewater to produce methane (Feng et al., 2016). The UABE was poised at 300 mV and both UASB and UABE were operated in continuous mode. The integration, i.e., UABE, resulted in an improved CH_4 yield of 407 mL/g COD , at 4.0 g COD/L.d , which was significantly higher than that of UASB (282 mL/g COD_d) (Feng et al., 2016). De Vrieze et al. (2014) tried to evaluate the plausible mechanism behind the improved performance of AD by inserting an MEC system into the reactor. They reported increased stability of the AD treating molasses by inserting electrodes and poisoning them at 0.75 and 1.205 V. In the control reactors, CH_4 production reduced to 50% of the initial rate (on day 91), while it remained stable in the MEC-AD reactors indicating a stabilizing effect. Interestingly, when the electrodes from these reactors were inserted in the control reactors, the methane production increased by 3–4 times. This revealed that the electroactive biofilm formed on the electrode surface must have enhanced the stability of the AD rather than the electrical current (De Vrieze et al., 2014). Similarly, Liu et al. (2016) combined MEC and AD to form an MEC-AD system to improve CH_4 production rate (MPR) from waste activated sludge. MPR was enhanced to $91.8 \text{ g CH}_4/\text{m}^3_{\text{reactor}}/\text{d}$ in the integrated MEC-AD reactor, compared to $30.6 \text{ g CH}_4/\text{m}^3_{\text{reactor}}/\text{d}$ in the AD alone (Liu et al., 2016). A novel combination of AD and MEC was also designed by Cai et al. (2016) in which, two anaerobic digesters were separated by AEM, and each functioned as an electrode chamber, i.e., anode and cathode. With sludge fermentation liquid, $0.247 \text{ mL CH}_4/\text{mL}_{\text{reactor}}/\text{d}$ was produced at the cathodic anaerobic digester (increased by 51.53% than control) (Cai et al., 2016). Thus, methane production was enhanced with improving reactor stability, while lower contamination was observed by combining the MEC with AD (Clauwaert et al., 2008; Tartakovsky et al., 2011). Combining MEC with AD is an excellent example of how MECs can be used in a modular way to enhance the productivity of an existing technology (Aryal et al., 2018).

4.8. Integration of MEC with anaerobic membrane bioreactor (MBR)

The term membrane bioreactor (MBR) is used to define wastewater treatment processes where a perm-selective/semipermeable membrane (for example microfiltration or ultrafiltration) is integrated with a suspended growth bioreactor. Membrane filtration can be integrated into bio-electrochemical systems (BES) in the following ways: (a) as a separator between the electrodes, (b) an internal filtration component in the anode/cathode compartment, or (c) an external treatment process before or after the BES. More efficient treatment (more favorable quality of treated water), high energy efficiency, reduced investment, and mitigated fouling and/or sustainable desalination are the advantages of such integration systems (Table 1) (Yuan and He, 2015). Katuri et al. (2014) developed a novel anaerobic treatment system named as anaerobic electrochemical membrane bioreactor (AnEMBR); a combination of MEC with membrane filtration phenomenon employing electrically conductive, porous, nickel-based hollow-fiber membranes (Ni-HFMs) (Fig. 5). The AnEMBR was employed for the treatment of low organic strength wastewaters/solutions and to recover biogas (energy). The Ni-HFM served two different functions as cathode electrode for H₂ production and as membrane to filter the treated water. Removal of COD (initial COD: 320 mg/L) was >95% and up to 71% of the substrate energy was recovered (CH₄-rich biogas, 83%) at an applied potential of 700 mV. Additionally, there was less membrane fouling observed in the AnEMBR than in the control reactor (open circuit), which was due to H₂ bubble formation, low cathode potential, and localized high pH at the cathode surface, (Katuri et al., 2014). In another study, a pilot scale submerged membrane electro-bioreactor (SMEBR) was operated based on the interaction between biological processes and membrane filtration for the treatment of wastewater, and electrokinetic processes were assessed (Hasan et al., 2012). A current density of 12 A/m² was maintained in the SMEBR which was operated in 235 L volume, at an HRT of 11 h for 7 weeks. In a single chamber, municipal wastewater was first treated biologically where most of COD and ammonia were removed followed by phosphorus, and flocs were coagulated in the electrical zone. Later the treated water (effluent) was filtered with a hollow fiber Microza microfiltration membrane module placed at the center of the SMEBR. The integrated system exhibited a superior function (phosphorus removal of 99%, ammonia removal of 99%, and COD removal of 92%), over MBR (phosphorus removal of 59%, ammonia removal of 97%, and COD removal of 87%) (Hasan et al., 2012). Although coupling an MBR with MEC has many potential benefits, more insights about of energy generation and consumption in the coupled system are needed.

4.9. MEC- pressure retarded osmosis (PRO) system

MEC systems require energy input in form of electricity to function and synthesize desired products. Combining MECs with renewable sources of energy can make the whole process more sustainable and eco-friendlier. Pressure retarded osmosis (PRO) is a technique to separate a solvent from a solution that is more concentrated and also pressurized through a semipermeable membrane. The salinity gradient generated during PRO can be used for electricity production, as also in the RED systems (see Section 4.6). Thus, the PRO unit can reduce the volume of wastewater and extract treated water. Further, the effluents from PRO unit can be treated by the MEC; and the osmotic energy obtained from the PRO unit can be integrated into the MEC for sustainable H₂ production. A proof-of-concept for this system was demonstrated by Yuan et al. (2015). They first developed a time dependent PRO model and a batch model for MEC. Subsequently, using the predicted water flux obtained from the PRO model, the anolyte and the catholyte were prepared for an MEC operated experimentally using a power supply to mimic the energy supply process. The MEC system removed approx. 94% of the organics at 800 mV and produced 32.8 mL H₂ at the expense of 470 J of energy after 46.9 h. The PRO unit produced 579 J of energy, demonstrating that such a system could be effectively used to power MECs. Thus, PRO-MEC system can help with organics removal, H₂ production, and water recovery simultaneously (Yuan et al., 2015).

4.10. Integration of MEC with acidogenic bioreactor

Similar to combining AD with MEC (see Section 4.7), acidogenic bioreactors can also be combined with MECs. Biohydrogen production was evaluated using acetate, butyrate, and propionate as substrates in a single chamber MEC by applying different voltages by Babu et al. (2013b). Maximum HPR of 2.42 mmol/h was recorded at 600 mV along with about 53% removal of synthetic acids (Babu et al., 2013a). Furthermore, acidogenic bioreactor was also combined with MEC by the same group of researchers to improve product recovery and H₂ yield (Babu et al., 2013b) (Table 1). MEC was operated at VFAs concentration of 3000 mg/L under different poised potentials with a maximum HPR of 0.53 mmol/h and 49.8% VFA utilization being observed at 600 mV (Babu et al., 2013b). In another study, a novel bio-electrohydrolysis (BEH) system based on self-inducing electrogenic activity was designed as a pretreatment device to improve H₂ production efficiency through the treatment of food waste

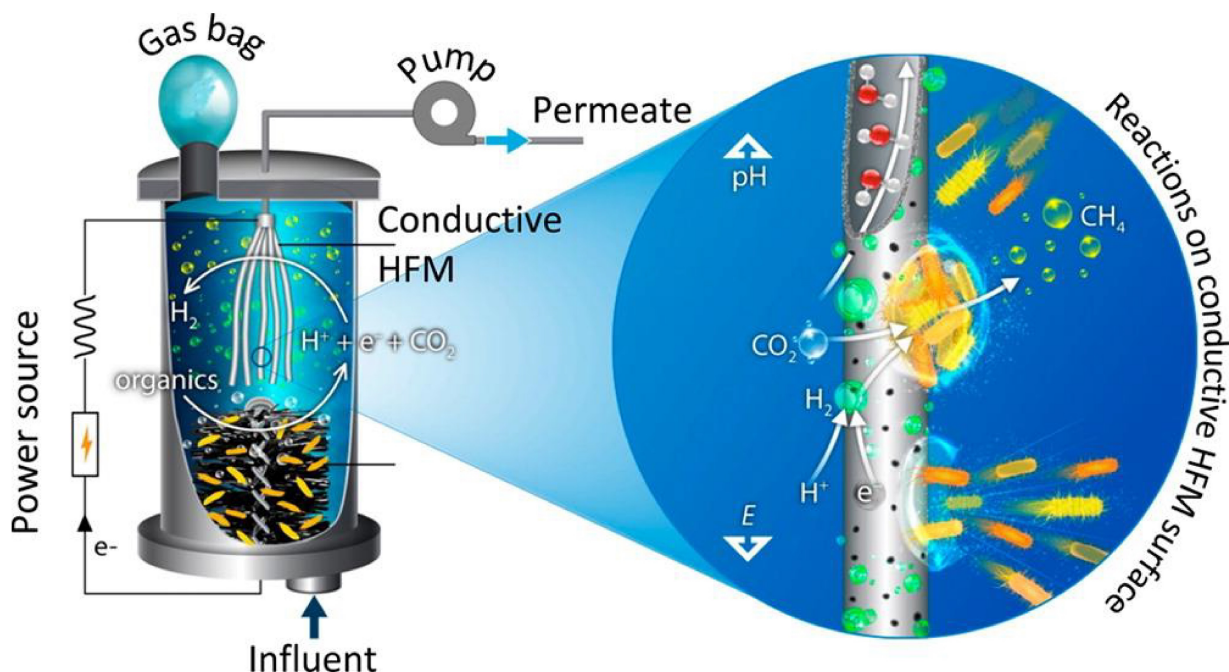


Fig. 5. Novel membrane bioreactor with conductive hollow-fiber membrane for treatment of low-organic strength solutions (Katuri et al., 2014). With permission from ACS. Copyright© 2014.

(Chandrasekhar and Mohan, 2014). A two-stage integrated or hybrid system with hydrolysis (first stage) followed by acidogenic fermentation for H₂ production (second stage) was used. As a result of pretreatment, BEH showed a higher H₂ production (29.12 mL/h) than the control (26.75 mL/h). Additionally, substrate degradation also improved with the BEH-pretreated substrate (COD removal of 52.42%) over the control (COD removal of 43.68%) (Chandrasekhar and Mohan, 2014). Modestra et al. (2015) also designed a single chambered MEC with acid pretreated biocatalyst, for electro-fermentation of effluents towards additional H₂ production with simultaneous treatment. The effect of VFA concentration (4000 mg/L and 8000 mg/L) on biohydrogen production with simultaneous remediation was studied at 200 mV and 600 mV applied potential. Maximum HPR of 0.057 mmol/h was observed at 600 mV along with a VFA utilization of 68% (Modestra et al., 2015). Thus, by combining MEC with acidogenic reactors, waste effluent from such reactors could be potentially converted into useful products like H₂.

4.11. Integration of MEC with microbial electrolysis and desalination cell (MEDC)

A BES system developed by combining microbial electrolysis and desalination cell (MEDC) can concurrently reduce the salinity of salt water and produce H₂. The benefit of MEDC is that it can generate pure and collectable H₂ gas without dealing with contamination or voltage fluctuation and can achieve improved desalination assisted by an external power supply (Saeed et al., 2015). Mehanna et al. (2010) developed a three chambered MEDC consisting of an anode, desalination and cathode chambers, by using a pair of ion exchange membranes. Maximum HPR of 0.16 m³H₂/m³/d was obtained in this reactor at an applied voltage of 550 mV (Table 1). Also, the conductivity of the water in the desalination chamber decreased by 68 ± 3% with the 5.0 g/L NaCl sample and by 37 ± 4% with the 20 g/L NaCl sample (Mehanna et al., 2010). Similarly, Luo et al. (2012) reported 98.8% removal of NaCl (initial concentration: 10 g/L) from the middle desalination chamber per day. Apart from NaCl removal, H₂ production at the rate of 1.5 m³/m³/d (1.6 mL/h) was achieved at 0.8 V (Luo et al., 2012). Thus, MEDC systems can potentially treat saline wastewaters along with H₂ production. However, due to the sharp fluctuations in pH, exoelectrogens at anode and HPR at cathode could suffer. A solution to this problem was reported by Chen et al. (2012) who integrated an acid-production chamber and a bipolar membrane (BPM) into MEDC to form the microbial electrolysis desalination and chemical-production cell (MEDCC), which could simultaneously desalinate seawater, produce hydrochloric acid and generate NaOH. This arrangement helped to alleviate the difficulties of pH fluctuations and chloride ion (Cl⁻) accumulation observed in a conventional MEDC. They also compared the performance of an MEDC and an MEDCC in their experiments. With the applied voltage of 1.0 V, the coulombic efficiency values of the MEDCC and MEDC were 97±2% and 65±2%, respectively. Furthermore, 86±4% and 60±4% of the 10 g/L NaCl (initial concentration) was removed in the desalination chamber of the MEDCC and MEDC, respectively, within 18 h. Lastly, with the applied voltage of 1.0 V within 18 h, the MEDCC produced 0.10 g of NaOH with 7.46 × 10⁻⁵ kWh electricity (Chen et al., 2012). Therefore, by using a MEDCC, salty water can be treated without large pH changes. However, more research is required to make the membranes leakproof while provisions for up-scaling also need to be explored (Zhang and Angelidaki, 2014).

4.12. Integration of MEC with lignocellulosic ethanol biorefinery process

Lignocellulosic ethanol production is considered as one of the important second-generation biofuels. The substrate that is generated from lignocelluloses such as wheat straw by hydrothermal treatment followed by enzymatic hydrolysis can be used to produce ethanol. This process also generates a wide range of products viz., VFAs, phenolics, xylose, and polysaccharides, exhibiting the potential to generate a considerable amount of energy. Accordingly, an MEC was coupled to harvest H₂ from the effluent of lignocellulosic ethanol production which converted 60-70% of COD to H₂ (Borole and Mielenz, 2011). Moreover, during the pretreatment stage, a large number of metabolic inhibitors like furanic and phenolic compounds, furfural and hydroxymethyl furfural were generated which are critical impediments for the downstream process. Rich bacterial diversity/community developed in the system was helpful for the utilization of phenolics and polysaccharides (Zeng et al., 2015). H₂ was generated in the MEC using a mixture of furfural and 5-

hydroxymethyl furfural and three phenolic compounds such as syringic acid, vanillic acid, and 4-hydroxybenzoic acid as substrate in an anodic oxidation reaction. The initial concentration of 8.7 mM of the mixture of the five compounds was used, which bio-transformed at a rate ranging from 0.85 to 2.34 mM/d. The H₂ yield varied in the range of 0.26 to 0.42 g H₂-COD/g COD removed through the anodic reaction (Zeng et al., 2015). The concept of biorefineries could also be beneficial for polyphenol purification as well as for targeted modification of fruit-based phenolics. As waste products can be directly considered as substrate input for an MES, the combination of an ethanol biorefinery process could allow the maximization of the energy output and simultaneous valorization of the ethanol waste stream (Fig. 6) (Thygesen et al., 2010).

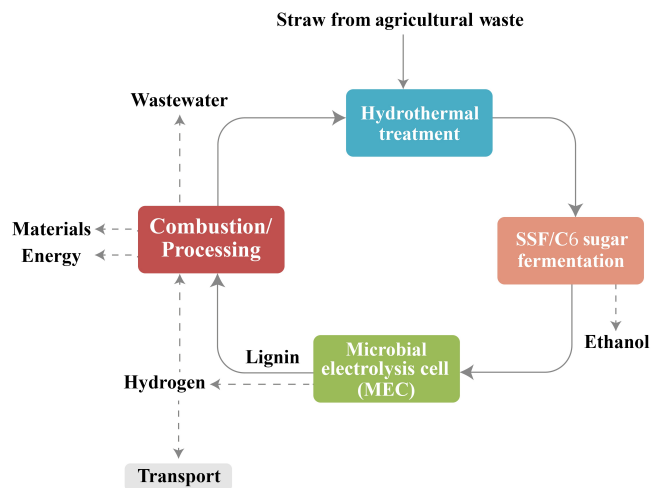


Fig. 6. Overall concept of integrating an MEC with a lignocellulosic ethanol biorefinery for further processing and valorization of the waste stream of bioethanol production. Redrawn from Thygesen et al. (2010). With permission from Springer Nature. Copyright© 2010.

4.13. Thermoelectric microconverter-MEC coupled system

Industrial processes viz., automobile industries, steel industries, etc., generate waste heat as by-product which can be tapped as an energy source by thermoelectric converters and this energy is called as thermoelectricity. This phenomenon is called as Seebeck effect and was discovered in 1821 (Elsheikh et al., 2014). Thermoelectricity converters function based on the temperature gradient that exists in the medium, which can be water or any solid phases. Industrial activities generate a large amount of heat and that could create a temperature gradient, which could help with thermoelectricity generation. Thermoelectricity can also be captured from low temperatures on which limited studies are available. Recovery of waste heat from such low temperatures is more environmentally friendly. MECs operation for the production of H₂ requires low amounts of electrical energy. Thermoelectricity is renewable in nature. Thus, the integration of MECs with thermoelectricity can make the H₂ production process more sustainable. Chen et al. (2016) evaluated the effects of different temperature ranges in a thermoelectric microconverter-MEC coupled system on H₂ production from acetate as carbon source. HPR of the systems was found to depend on the generated electric potential by the thermoelectric microconverter. Based on the temperature (between 35 to 55°C), the voltage varied between 170 mV to 830 mV. Maximum H₂ production of 0.16 m³/m³/d and yield of 2.7 mol/mol_{acetate} were recorded at 55°C of the hot side, where an average voltage of 700 mV was sustained with the current density in the range of 0.28 to 1.10 A/m² (Chen et al., 2016).

5. Existing challenges and limitations to scaling-up the MEC technology

Bringing the MEC technique into a pilot or industrial scale is still a challenge. MECs, as being a newly developed technique in the past decade,

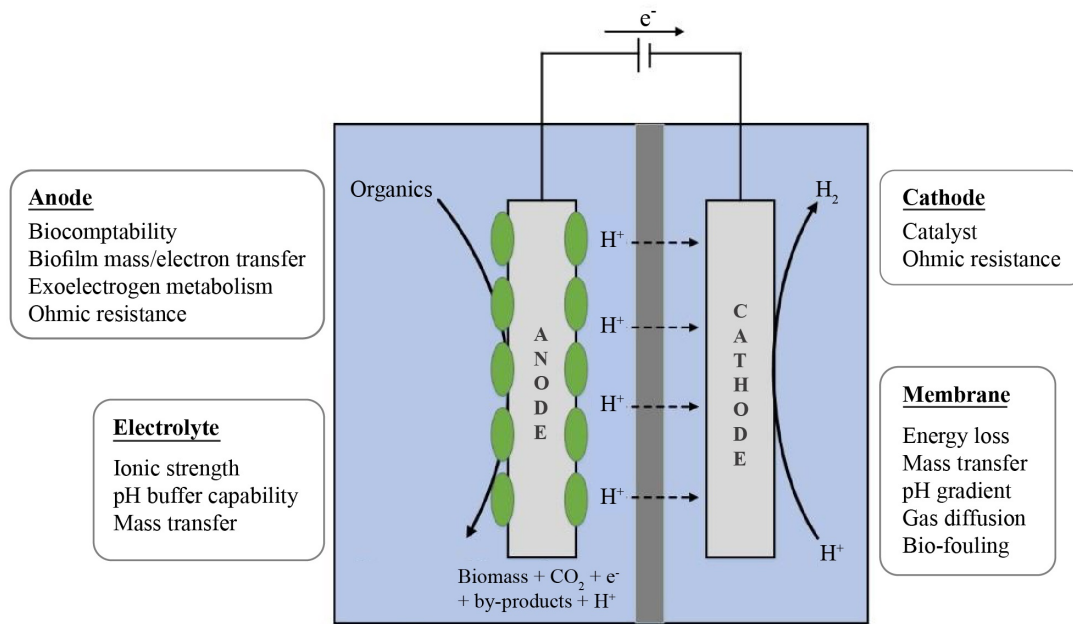


Fig. 7. Key factors influencing the components of microbial electrolysis cell (MEC) during the scale-up of the process.

Table 2. Comparison of the present review with the review articles previously published on MEC (2013-2019).

Reference	Different types of MEC integration												
	A*	B	C	D	E	F	G	H	I	J	K	L	M
This Study	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
Hua et al. (2019)	✓	✗	✗	✗	✗	✗	✓	✗	✗	✗	✓	✗	✗
Katuri et al. (2019)	✓	✗	✗	✓	✗	✗	✓	✓	✗	✗	✗	✓	✓
Yang et al. (2019)	✗	✓	✗	✗	✗	✓	✗	✗	✓	✗	✓	✗	✗
Bakonyi et al. (2018)	✗	✗	✗	✓	✗	✗	✗	✗	✗	✗	✗	✗	✗
Jiang et al. (2018)	✗	✗	✓	✗	✗	✓	✓	✓	✗	✗	✗	✗	✗
Li et al. (2018)	✗	✓	✗	✗	✗	✗	✗	✗	✗	✗	✓	✗	✗
Sivagurunathan et al. (2018)	✓	✗	✗	✓	✗	✗	✗	✗	✗	✗	✗	✗	✗
Yu et al. (2018)	✗	✗	✗	✗	✗	✗	✓	✗	✗	✗	✗	✗	✗
Bundhoo (2017)	✓	✗	✗	✓	✗	✗	✓	✗	✗	✗	✗	✗	✗
Khan et al. (2017)	✗	✗	✓	✓	✗	✗	✓	✗	✗	✗	✗	✗	✗
Zhen et al. (2017)	✗	✗	✗	✗	✗	✓	✓	✗	✗	✗	✓	✗	✗
Escapa et al. (2016)	✗	✓	✗	✗	✗	✗	✓	✗	✗	✗	✓	✗	✗
Sadhukhan et al. (2016)	✗	✗	✗	✗	✗	✗	✓	✗	✗	✗	✗	✓	✗
Lu and Ren (2016)	✗	✗	✗	✓	✗	✗	✓	✗	✗	✗	✗	✗	✗
Kadier et al. (2016a)	✓	✗	✓	✓	✗	✓	✗	✗	✗	✗	✓	✗	✗
Kadier et al. (2016b)	✓	✗	✓	✓	✗	✓	✗	✗	✗	✗	✓	✗	✗
Zhang et al. (2014)	✓	✗	✓	✓	✗	✓	✗	✗	✗	✗	✓	✗	✗
Zhou et al. (2013)	✓	✓	✗	✓	✗	✗	✗	✗	✗	✗	✗	✗	✗

* **A:** MEC – MFC coupled system; **B:** Submersible Microbial Electrolysis Cell (SMEC); **C:** Solar powered MEC; **D:** Dark fermentation and MFC–MEC coupled system; **E:** Integration of pyrolysis with MEC; **F:** Microbial Reverse-Electrodialysis Electrolysis Cells (MRECs); **G:** Integration of MEC and Anaerobic Digestion (AD); **H:** Integration of MEC with anaerobic membrane bioreactor (MBR); **I:** MEC-Pressure Retarded Osmosis (PRO) system; **J:** Integration of MEC with acidogenic bioreactor; **K:** Integration of MEC with microbial electrolysis and desalination cell; **L:** Integration of MEC with lignocellulosic ethanol biorefinery process; **M:** Thermoelectric microconverter-MEC coupled system.

has not been well studied at large scale yet, with only a few pilot studies reported so far (Rozendal et al., 2006; Cusick et al., 2012; Heidrich et al., 2013; Gil-Carrera et al., 2013; Escapa et al., 2016). The biggest impediment to scale up MECs (similar to the other bioelectrochemical systems) is the matter of system efficiency. More energy losses and lower specific production rates are normally observed with increases in reactor size (Escapa et al., 2016; Li et al., 2018). Some core technical challenges of each component of MEC reactors are presented in Figure 7. Firstly, there is a major challenge to maintain the electron transfer efficiency from exoelectrogens to the anode while scaling up the MEC reactors. Even though the relationship between current density and anode surface area has not been systematically quantified, it is generally accepted that the current density would decrease with increases in anode size (Dewan et al., 2008). This will reduce energy efficiency and increase the energy input cost for H₂ production. Establishing a highly electrochemically active biofilm and maintaining the sufficient mass/electron transfer within the biofilm is essential.

Another important issue affecting MEC efficiency is energy losses. The first factor that causes energy loss is the pH gradient, which is a common issue for membrane-based MEC reactors regardless of the membrane material used (Rozendal et al., 2006). This could cause a major shift in cathode potential and interfere with anode exoelectrogen metabolism. Rozendal et al. (2006) reported that about 0.38V out of 1V applied in the system was lost due to the proton gradient using a CEM. The ion selection of membrane as well as the ions presented in the electrolyte and its pH buffering capability determine the pH gradient between the two compartments. It should be noted that buffering the electrolyte by chemical dosing is also impractical at the industrial scale. Therefore, a practical solution to solve this issue is highly required.

The second type of energy loss is called the ohmic energy loss, mainly originating from the ohmic resistance of anode and cathode as well as the conductivity of electrolytes and membrane. Because of their relatively lower conductivity and lower ohmic resistance, carbon-based electrodes could serve more ideally at large scale applications. Moreover, the conductivity of electrolytes is also an issue, especially when a MEC is combined with wastewater treatment. Although some wastewaters have high conductivities, such as distillery wastewater (Mohanakrishna et al., 2010), wastewater from chemical industries (Venkata Mohan et al., 2008), and source-separated urine (Ledezma et al., 2015), the majority of domestic and industrial wastewaters typically show low conductivity that could cause large ohmic losses (Jeremiassé et al., 2010). This will require shortening the distance between the two electrodes (anode and cathode) to reduce the ohmic drop, but another issue of gas diffusion will become serious in this case: either the diffusion of H₂ to anode to induce the methanogens growth or the diffusion of carbon dioxide to cathode to reduce the purity of H₂ gas.

In addition to the issue solely related to MEC reactors, integrating MECs with other techniques on a large scale also still challenging. Integrating with other techniques could significantly expand the potentiality of MECs and could enhance their industrial competitiveness. The major challenge of this approach is that most of the options discussed above are still in the stage of infancy and sufficient insights are lacking. Firstly, advanced system structure designs are required to meet both requirements of MECs and the other processes to be integrated. This may lead to higher costs for system construction, which needs to be compensated for by additional benefits. Furthermore, the comparability between MECs and the technique to be integrated is unclear and needs to be systematically investigated. Since the two techniques are dependent of each other, the performance of one process could exert a significant influence on that of the other. This influence could be negative if the system is not well designed. Dynamic evaluation of the configuration is also essential, especially because of the relatively low rate of MECs. Different scaling up factors, required for MEC reactors and other techniques to achieve a dynamic equilibrium status, might be problematic and need to be solved during the scaling up process.

6. Conclusions and future prospects

Table 2 presents a comparison between the present review and the review articles previously published on MECs (2013-2019). As seen, to the best of our knowledge, this work is the most inclusive review on the topic in particular for its coverage of the various MFC integration options.

In summary, the future of MECs seems promising in reducing the overall cost of wastewater treatment and in providing additional benefits through the production of H₂ or other value-added fuels/chemicals. However, MEC

technology is still in its infancy, facing some challenges which should be overcome prior to its scaling-up and commercialization. Issues like energy loss, mass transfer limitations, pH gradient, etc., need to be investigated systematically at pilot-scale using real-field wastewaters. Application of dynamic modeling and designing MECs having lower mass transfer limitations and energy loss are also equally important. The advantage of integrating MEC with different energy-generating processes will also improve the pace of biorefineries growth towards sustainable development.

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