# Investigation of Ester and Amide Linker based Porous Organic Polymers for Carbon Dioxide Capture and Separation at Wide Temperatures and Pressures

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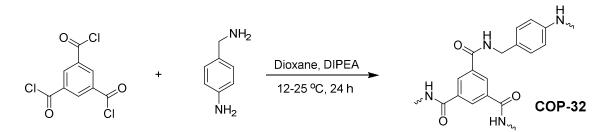
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# Materials

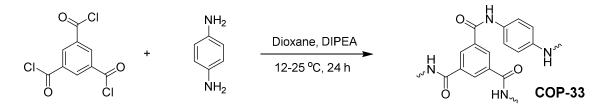
*N*,*N*-Diisopropylethylamine, 1,3,5-benzene tricarbonyltrichloride, 4-aminobenzylamine, 1,4phenylenediamine, 1,3-phenylenediamine, hydroquinone, phloroglucinol, bisphenol A, dioxane, and ethanol were obtained from TCI, Japan.

### Synthesis of covalent organic polymers (COPs-32, 33, 34, 35, 36, 37)

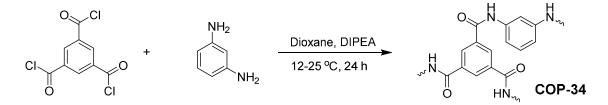


DIPEA (6.55 mL, 37.6 mmol) was added to 4-aminobenzylamine (1.86 g, 15.23 mmol) dissolved in 1,4-dioxane (250 mL) at room temperature. The 1,4-dioxane solution (50 mL) with 1,3,5-benzene tricarbonyltrichloride (2.5 g, 9.42 mmol) was added drop-wise to the above solution with continuous stirring at 12-14 °C in the atmospheric condition. Once the addition was finished, the reaction mixture slowly heated up to room temperature and it was stirred for 24 h. The precipitate was washed with 1,4-dioxane and soaked in ethyl alcohol three times over the period of 12 h. The obtained product, COP-32, was dried at room temperature under vacuum for 2 h and subsequently it was dried at 110 °C in vacuum for 5 h. Yield: 82 %.

#### 2. Synthesis of COP-33



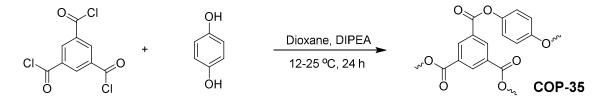
DIPEA (6.55 mL, 37.6 mmol) was added to 1,4-phenylene diamine (1.65 g, 15.23 mmol) dissolved in 1,4-dioxane (250 mL) at room temperature. The 1,4-dioxane solution (50 mL) with 1,3,5-benzene tricarbonyltrichloride (2.5 g, 9.42 mmol) was added drop-wise to the above solution with continuous stirring at 12-14 °C in the atmospheric condition. Once the addition was finished, the reaction mixture slowly heated up to room temperature and it was stirred for 24 h. The precipitate was washed with 1,4-dioxane and soaked in ethyl alcohol three times over the period of 12 h. The obtained product, COP-33, was dried at room temperature under vacuum for 2 h and subsequently it was dried at 110 °C in vacuum for 5 h. Yield: 86 %.



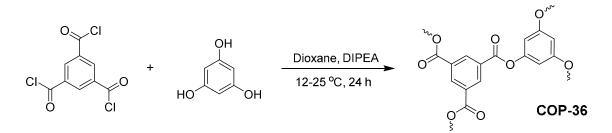
DIPEA (6.55 mL, 37.6 mmol) was added to 1,3-phenylene diamine (1.65 g, 15.23 mmol) dissolved in 1,4-dioxane (250 mL) at room temperature. The 1,4-dioxane solution (50 mL) with 1,3,5-benzene tricarbonyltrichloride (2.5 g, 9.42 mmol) was added drop-wise to the above solution with continuous stirring at 12-14 °C in the atmospheric condition. Once the addition was finished, the reaction mixture slowly heated up to room temperature and it was stirred for 24 h. The precipitate was washed with 1,4-dioxane and soaked in ethyl alcohol

three times over the period of 12 h. The obtained product, COP-34, was dried at room temperature under vacuum for 2 h and subsequently it was dried at 110 °C in vacuum for 5 h. Yield: 80 %.

#### 4. Synthesis of COP-35

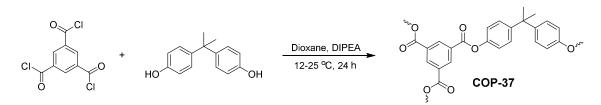


DIPEA (6.55 mL, 37.6 mmol) was added to hydroquinone (1.67 g, 15.23 mmol) dissolved in 1,4-dioxane (300 mL) at room temperature. The 1,4-dioxane solution (50 mL) with 1,3,5-benzene tricarbonyltrichloride (2.5 g, 9.42 mmol) was added dropwise to the above solution with continuous stirring at 12-14 °C in the atmospheric condition. Once the addition was finished, the reaction mixture slowly heated up to room temperature and it was stirred for 24 h. The precipitate was washed with 1,4-dioxane and soaked in ethyl alcohol three times over the period of 12 h. The obtained product, COP-35, was dried at room temperature under vacuum for 2 h and subsequently it was dried at 110 °C in vacuum for 5 h. Yield: 82 %.

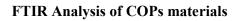


DIPEA (6.55 mL, 37.6 mmol) was added to phloroglucinol (1.19 g, 9.42 mmol) dissolved in 1,4-dioxane (200 mL) at room temperature. The 1,4-dioxane solution (40 mL) with 1,3,5-benzene tricarbonyltrichloride (2.5 g, 9.42 mmol) was added dropwise to the above solution

with continuous stirring at 12-14 °C in the atmospheric condition. Once the addition was finished, the reaction mixture slowly heated up to room temperature and it was stirred for 24 h. The precipitate was washed with 1,4-dioxane and soaked in ethyl alcohol three times over the period of 12 h. The obtained product, COP-36, was dried at room temperature under vacuum for 2 h and subsequently it was dried at 110 °C in vacuum for 5 h. Yield: 77 %.



DIPEA (6.55 mL, 37.6 mmol) was added to bisphenol-A (3.47 g, 15.23 mmol) dissolved in 1,4-dioxane (300 mL) at room temperature. The 1,4-dioxane solution (50 mL) with 1,3,5-benzene tricarbonyltrichloride (2.5 g, 9.42 mmol) was added dropwise to the above solution with continuous stirring at 12-14 °C in the atmospheric condition. Once the addition was finished, the reaction mixture slowly heated up to room temperature and it was stirred for 24 h. The precipitate was washed with 1,4-dioxane and soaked in ethyl alcohol three times over the period of 12 h. The obtained product, COP-37, was dried at room temperature under vacuum for 2 h and subsequently it was dried at 110 °C in vacuum for 5 h. Yield: 74 %.



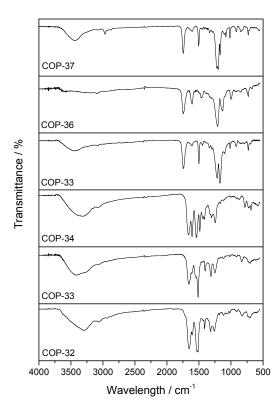


Figure S1. FT-IR spectra of COPs-32-37

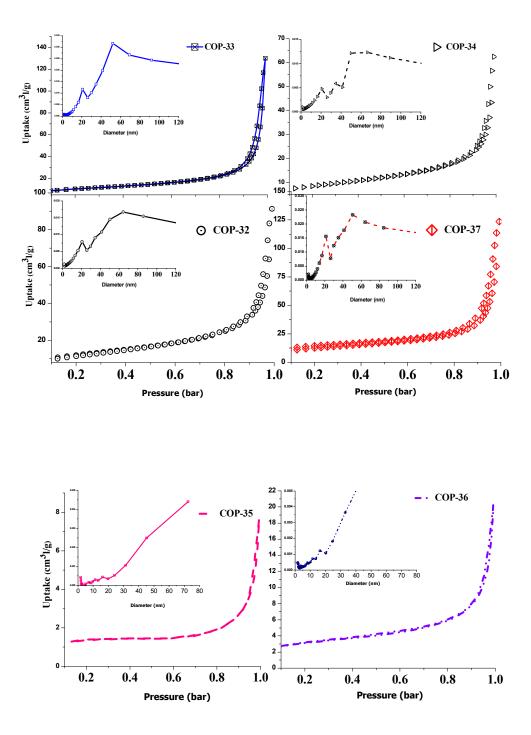


Figure S2a. Liquid nitrogen adsorption desorption isotherms indicating porosity of materials, whereas the inlet shows pore size distribution.

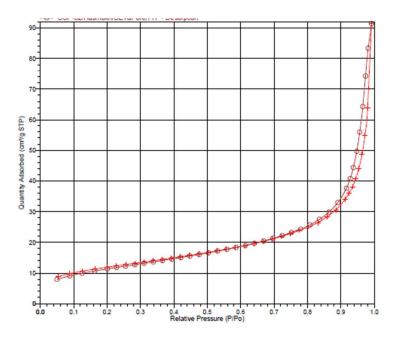


Figure S2b. Nitrogen adsorption desorption isotherms of COP-32 obtained from BET machine.

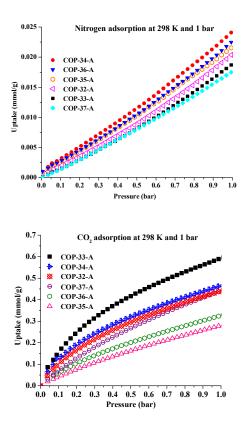


Figure S3. CO<sub>2</sub> and N<sub>2</sub> adsorption of COPs-32-37 at 298 K and up to 1 bar

# Liquid Nitrogen adsorption desorption analysis

Material	CO <sub>2</sub> (mmol/g)		CH <sub>4</sub> (mmol/g)		N <sub>2</sub> (mmol/g)		Selectivity (CO <sub>2</sub> :N <sub>2</sub> :CH <sub>4</sub> )	
Temperature	298 K	323 K	298 K	323 K	298K	323K	298 K	323 K
COP-32	1.11	0.80	0.22	0.08	0.08	0.04	13.9:1:2.8	20:1:2
COP-33	1.44	0.98	0.41	0.29	0.61	0.26	3.5:1:1.5	3.8:1:1.1
COP-34	1.12	0.78	0.41	0.19	0.18	0.057	6.2:1:2.3	13.7:1:3
COP-35	0.82	0.55	0.18	0.13	0.08	0.06	10.3:1:3	9.2:1:2.2
COP-36	0.56	0.37	0.07	0.019	0	0	-	-
COP-37	1.14	0.72	0.19	0.11	0.21	0	-	-

Table S1. Maximum adsorption of  $N_2,\,CO_2$  and  $CH_4$  by COP materials at 10 bars